

STANLEY®
Engineered Fastening

HELI-COIL®

**Military Standard and National Stock
Number Cross-Reference Manual**

Technical Bulletin MS81

HeliCoil®

MILITARY STANDARD INTERCHANGEABILITY HELI-COIL® PART NUMBER SEQUENCE

1185-02CN thru 1185-7CN

Heli-Coil® Inserts – Unified Coarse – Free Running					
HELI-COIL® PART NUMBER		SIZE	LENGTH	MILITARY STANDARD NUMBER	NATIONAL STOCK NUMBER
1185-02CN	0086	2 (.086)-56	.086	MS122095	5325-00-850-6847
1185-02CN	0129	2 (.086)-56	.129	MS122135	5325-00-850-6848
1185-02CN	0172	2 (.086)-56	.172	MS122175	5325-00-834-8372
1185-02CN	0215	2 (.086)-56	.215	MS122215	
1185-02CN	0258	2 (.086)-56	.258	MS122255	5325-01-051-0589
1185-03CN	0099	3 (.099)-48	.099	MS122115	
1185-03CN	0148	3 (.099)-48	.148	MS122155	5325-00-623-4854
1185-03CN	0198	3 (.099)-48	.198	MS122195	5325-00-137-3025
1185-03CN	0248	3 (.099)-48	.248	MS122235	
1185-03CN	0297	3 (.099)-48	.297	MS122275	
1185-04CN	0112	4 (.112)-40	.112	MS122076	5325-00-826-4023
1185-04CN	0168	4 (.112)-40	.168	MS122116	5325-00-842-5920
1185-04CN	0224	4 (.112)-40	.224	MS122156	5325-00-223-0677
1185-04CN	0280	4 (.112)-40	.280	MS122196	5325-00-664-4157
1185-04CN	0336	4 (.112)-40	.336	MS122236	5325-00-660-1513
1185-05CN	0125	5 (.125)-40	.125	MS122077	5325-00-058-4137
1185-05CN	0188	5 (.125)-40	.188	MS122117	5325-00-619-3138
1185-05CN	0250	5 (.125)-40	.250	MS122157	5325-00-928-9816
1185-05CN	0312	5 (.125)-40	.312	MS122197	
1185-05CN	0375	5 (.125)-40	.375	MS122237	
1185-06CN	0138	6 (.138)-32	.138	MS122078	5325-00-843-0003
1185-06CN	0207	6 (.138)-32	.207	MS122118	5325-00-734-5525
1185-06CN	0276	6 (.138)-32	.276	MS122158	5325-00-825-4826
1185-06CN	0345	6 (.138)-32	.345	MS122198	5325-00-200-7755
1185-06CN	0414	6 (.138)-32	.414	MS122238	5325-00-061-4793
1185-1CN	0216	12 (.216)-24	.216		5325-00-969-6086
1185-1CN	0324	12 (.216)-24	.324		5325-00-863-8119
1185-1CN	0432	12 (.216)-24	.432		5325-00-863-8118
1185-1CN	0540	12 (.216)-24	.540		
1185-1CN	0648	12 (.216)-24	.648		
1185-2CN	0164	8 (.164)-32	.164	MS122079	5325-00-368-4708
1185-2CN	0246	8 (.164)-32	.246	MS122119	5325-00-479-9197
1185-2CN	0328	8 (.164)-32	.328	MS122159	5325-00-473-3887
1185-2CN	0410	8 (.164)-32	.410	MS122199	5325-00-721-7906
1185-2CN	0492	8 (.164)-32	.492	MS122239	5325-00-291-3479
1185-3CN	0190	10 (.190)-24	.190	MS122080	5325-00-290-4482
1185-3CN	0285	10 (.190)-24	.285	MS122120	5325-00-597-3304
1185-3CN	0380	10 (.190)-24	.380	MS122160	5325-00-551-7614
1185-3CN	0475	10 (.190)-24	.475	MS122200	5325-00-597-3305
1185-3CN	0570	10 (.190)-24	.570	MS122240	5325-00-291-3482
1185-4CN	0250	1/4 (.2500)-20	.250	MS122081	5325-00-200-7224
1185-4CN	0375	1/4 (.2500)-20	.375	MS122121	5325-01-030-6854
1185-4CN	0500	1/4 (.2500)-20	.500	MS122161	5325-00-286-2458
1185-4CN	0625	1/4 (.2500)-20	.625	MS122201	5325-00-290-4515
1185-4CN	0750	1/4 (.2500)-20	.750	MS122241	5325-00-290-4489
1185-5CN	0312	5/16 (.3125)-18	.312	MS122082	5325-00-290-4550
1185-5CN	0469	5/16 (.3125)-18	.469	MS122122	5325-00-290-4521
1185-5CN	0625	5/16 (.3125)-18	.625	MS122162	5325-00-290-4520
1185-5CN	0781	5/16 (.3125)-18	.781	MS122202	5325-00-290-4490
1185-5CN	0938	5/16 (.3125)-18	.938	MS122242	5325-00-820-9629
1185-6CN	0375	3/8 (.3750)-16	.375	MS122083	5325-00-331-4774
1185-6CN	0562	3/8 (.3750)-16	.562	MS122123	5325-00-290-4518
1185-6CN	0750	3/8 (.3750)-16	.750	MS122163	5325-00-990-7157
1185-6CN	0938	3/8 (.3750)-16	.938	MS122203	5325-00-290-4492
1185-6CN	1125	3/8 (.3750)-16	1.125	MS122243	5325-00-682-1453
1185-7CN	0438	7/16 (.4375)-14	.438	MS122084	5325-01-019-7177
1185-7CN	0656	7/16 (.4375)-14	.656	MS122124	5325-00-290-4506
1185-7CN	0875	7/16 (.4375)-14	.875	MS122164	5325-00-598-5638
1185-7CN	1094	7/16 (.4375)-14	1.094	MS122204	5325-00-993-7229
1185-7CN	1312	7/16 (.4375)-14	1.312	MS122244	5325-00-993-8194

MILITARY STANDARD INTERCHANGEABILITY HELI-COIL® PART NUMBER SEQUENCE

1185-8CN thru 1191-04CN

Heli-Coil® Inserts – Unified Coarse – Free Running					
HELI-COIL® PART NUMBER		SIZE	LENGTH	MILITARY STANDARD NUMBER	NATIONAL STOCK NUMBER
1185-8CN	0500	1/2 (.5000)-13	.500	MS122085	5325-00-290-4505
1185-8CN	0750	1/2 (.5000)-13	.750	MS122125	5325-00-290-4504
1185-8CN	1000	1/2 (.5000)-13	1.000	MS122165	5325-00-990-7158
1185-8CN	1250	1/2 (.5000)-13	1.250	MS122205	5325-00-855-0802
1185-8CN	1500	1/2 (.5000)-13	1.500	MS122245	5325-00-603-0365
1185-9CN	0562	9/16 (.5625)-12	.562	MS122086	5325-00-993-7237
1185-9CN	0844	9/16 (.5625)-12	.844	MS122126	5325-00-518-7744
1185-9CN	1125	9/16 (.5625)-12	1.125	MS122166	5325-00-993-7245
1185-9CN	1406	9/16 (.5625)-12	1.406	MS122206	5325-00-726-9499
1185-9CN	1688	9/16 (.5625)-12	1.688	MS122246	5325-00-993-8196
1185-10CN	0625	5/8 (.6250)-11	.625	MS122087	5325-00-682-1666
1185-10CN	0938	5/8 (.6250)-11	.938	MS122127	5325-00-290-4494
1185-10CN	1250	5/8 (.6250)-11	1.250	MS122167	5325-00-807-3488
1185-10CN	1562	5/8 (.6250)-11	1.562	MS122207	5325-00-993-7231
1185-10CN	1875	5/8 (.6250)-11	1.875	MS122247	5325-00-033-3126
1185-12CN	0750	3/4 (.7500)-10	.750	MS122088	5325-00-290-4503
1185-12CN	1125	3/4 (.7500)-10	1.125	MS122128	5325-00-045-2812
1185-12CN	1500	3/4 (.7500)-10	1.500	MS122168	5325-00-721-8356
1185-12CN	1875	3/4 (.7500)-10	1.875	MS122208	5325-00-826-7864
1185-12CN	2250	3/4 (.7500)-10	2.250	MS122248	5325-00-993-8197
1185-14CN	0875	7/8 (.8750)-9	.875	MS122089	5325-00-993-7236
1185-14CN	1312	7/8 (.8750)-9	1.312	MS122129	5325-00-682-2216
1185-14CN	1750	7/8 (.8750)-9	1.750	MS122169	5325-00-664-8332
1185-14CN	2188	7/8 (.8750)-9	2.188	MS122209	5325-00-993-7232
1185-14CN	2625	7/8 (.8750)-9	2.625	MS122249	5325-00-993-8198
1185-16CN	1000	1 (1.0000)-8	1.000	MS122090	5325-00-200-2414
1185-16CN	1500	1 (1.0000)-8	1.500	MS122130	5325-00-530-5603
1185-16CN	2000	1 (1.0000)-8	2.000	MS122170	5325-00-993-7246
1185-16CN	2500	1 (1.0000)-8	2.500	MS122210	5325-00-993-7233
1185-16CN	3000	1 (1.0000)-8	3.000	MS122250	5325-00-993-8199
1185-18CN	1125	1-1/8 (1.1250)-7	1.125	MS122091	
1185-18CN	1688	1-1/8 (1.1250)-7	1.688	MS122131	
1185-18CN	2250	1-1/8 (1.1250)-7	2.250	MS122171	
1185-18CN	2812	1-1/8 (1.1250)-7	2.812	MS122211	
1185-18CN	3375	1-1/8 (1.1250)-7	3.375	MS122251	
1185-20CN	1250	1-1/4 (1.2500)-7	1.250	MS122092	
1185-20CN	1875	1-1/4 (1.2500)-7	1.875	MS122132	
1185-20CN	2500	1-1/4 (1.2500)-7	2.500	MS122172	
1185-20CN	3125	1-1/4 (1.2500)-7	3.125	MS122212	
1185-20CN	3750	1-1/4 (1.2500)-7	3.750	MS122252	
1185-22CN	1375	1-3/8 (1.3750)-6	1.375	MS122093	
1185-22CN	2062	1-3/8 (1.3750)-6	2.062	MS122133	
1185-22CN	2750	1-3/8 (1.3750)-6	2.750	MS122173	
1185-22CN	3438	1-3/8 (1.3750)-6	3.438	MS122213	
1185-22CN	4125	1-3/8 (1.3750)-6	4.125	MS122253	
1185-24CN	1500	1-1/2 (1.5000)-6	1.500	MS122094	5325-00-059-2379
1185-24CN	2250	1-1/2 (1.5000)-6	2.250	MS122134	
1185-24CN	3000	1-1/2 (1.5000)-6	3.000	MS122174	
1185-24CN	3750	1-1/2 (1.5000)-6	3.750	MS122214	
1185-24CN	4500	1-1/2 (1.5000)-6	4.500	MS122254	
Heli-Coil® Inserts – Unified Fine – Free Running					
1191-03CN	0099	3 (.099)-56	.099	MS124670	
1191-03CN	0148	3 (.099)-56	.148	MS124710	
1191-03CN	0198	3 (.099)-56	.198	MS124750	
1191-03CN	0248	3 (.099)-56	.248	MS124790	
1191-03CN	0297	3 (.099)-56	.297	MS124830	
1191-04CN	0112	4 (.112)-48	.112	MS124671	
1191-04CN	0168	4 (.112)-48	.168	MS124711	
1191-04CN	0224	4 (.112)-48	.224	MS124751	
1191-04CN	0280	4 (.112)-48	.280	MS124791	
1191-04CN	0336	4 (.112)-48	.336	MS124831	

MILITARY STANDARD INTERCHANGEABILITY HELI-COIL® PART NUMBER SEQUENCE

1191-06CN thru 1191-14CN

Heli-Coil® Inserts – Unified Fine – Free Running					
HELI-COIL® PART NUMBER		SIZE	LENGTH	MILITARY STANDARD NUMBER	NATIONAL STOCK NUMBER
1191-06CN	0138	6 (.138)-40	.138	MS124653	5325-00-045-3553
1191-06CN	0207	6 (.138)-40	.207	MS124693	5325-00-982-7842
1191-06CN	0276	6 (.138)-40	.276	MS124733	5325-00-045-3555
1191-06CN	0345	6 (.138)-40	.345	MS124773	5325-00-726-3547
1191-06CN	0414	6 (.138)-40	.414	MS124813	5325-00-833-7459
1191-2CN	0164	8 (.164)-36	.164	MS124654	5325-01-022-9232
1191-2CN	0246	8 (.164)-36	.246	MS124694	5325-00-097-6337
1191-2CN	0328	8 (.164)-36	.328	MS124734	5325-00-141-6688
1191-2CN	0410	8 (.164)-36	.410	MS124774	
1191-2CN	0492	8 (.164)-36	.492	MS124814	
1191-3CN	0190	10 (.190)-32	.190	MS124655	5325-00-986-2929
1191-3CN	0285	10 (.190)-32	.285	MS124695	5325-00-597-3302
1191-3CN	0380	10 (.190)-32	.380	MS124735	5325-00-290-4480
1191-3CN	0475	10 (.190)-32	.475	MS124775	5325-00-597-3306
1191-3CN	0570	10 (.190)-32	.570	MS124815	5325-00-663-3267
1191-4CN	0250	1/4 (.250)-28	.250	MS124656	5325-00-286-6600
1191-4CN	0375	1/4 (.250)-28	.375	MS124696	5325-00-291-3484
1191-4CN	0500	1/4 (.250)-28	.500	MS124736	5325-00-290-4497
1191-4CN	0625	1/4 (.250)-28	.625	MS124776	5325-00-290-4502
1191-4CN	0750	1/4 (.250)-28	.750	MS124816	5325-00-290-4501
1191-5CN	0312	5/16 (.3125)-24	.312	MS124657	5325-00-045-2676
1191-5CN	0469	5/16 (.3125)-24	.469	MS124697	5325-00-291-3495
1191-5CN	0625	5/16 (.3125)-24	.625	MS124737	5325-00-514-2321
1191-5CN	0781	5/16 (.3125)-24	.681	MS124777	5325-00-680-3131
1191-5CN	0938	5/16 (.3125)-24	.938	MS124817	5325-00-291-3483
1191-6CN	0375	3/8 (.3750)-24	.375	MS124658	5325-00-291-3493
1191-6CN	0562	3/8 (.3750)-24	.562	MS124698	5325-00-291-3492
1191-6CN	0750	3/8 (.3750)-24	.750	MS124738	5325-01-031-4286
1191-6CN	0938	3/8 (.3750)-24	.938	MS124778	5325-00-597-3328
1191-6CN	1125	3/8 (.3750)-24	1.125	MS124818	5325-00-291-3491
1191-7CN	0438	7/16 (.4375)-20	.438	MS124659	5325-00-421-1189
1191-7CN	0656	7/16 (.4375)-20	.656	MS124699	5325-00-634-7860
1191-7CN	0875	7/16 (.4375)-20	.875	MS124739	5325-00-290-4511
1191-7CN	1094	7/16 (.4375)-20	1.094	MS124779	5325-00-993-8180
1191-7CN	1312	7/16 (.4375)-20	1.312	MS124819	5325-00-993-7207
1191-8CN	0500	1/2 (.5000)-20	.500	MS124660	5325-00-598-5634
1191-8CN	0750	1/2 (.5000)-20	.750	MS124700	5325-00-291-3488
1191-8CN	1000	1/2 (.5000)-20	1.000	MS124740	5325-01-011-6864
1191-8CN	1250	1/2 (.5000)-20	1.250	MS124780	5325-00-290-4507
1191-8CN	1500	1/2 (.5000)-20	1.500	MS124820	5325-00-845-1982
1191-9CN	0562	9/16 (.5625)-18	.562	MS124661	5325-00-290-5144
1191-9CN	0844	9/16 (.5625)-18	.844	MS124701	5325-00-291-3487
1191-9CN	1125	9/16 (.5625)-18	1.125	MS124741	5325-00-200-7223
1191-9CN	1406	9/16 (.5625)-18	1.406	MS124781	5325-00-810-9943
1191-9CN	1688	9/16 (.5625)-18	1.688	MS124821	5325-00-291-3486
1191-10CN	0625	5/8 (.6250)-18	.625	MS124662	5325-00-598-5643
1191-10CN	0938	5/8 (.6250)-18	.938	MS124702	5325-00-530-7948
1191-10CN	1250	5/8 (.6250)-18	1.250	MS124742	5325-00-597-5157
1191-10CN	1562	5/8 (.6250)-18	1.562	MS124782	5325-00-993-8181
1191-10CN	1875	5/8 (.6250)-18	1.875	MS124822	5325-00-993-7209
1191-12CN	0750	3/4 (.7500)-16	.750	MS124663	5325-00-141-6710
1191-12CN	1125	3/4 (.7500)-16	1.125	MS124703	5325-00-655-7971
1191-12CN	1500	3/4 (.7500)-16	1.500	MS124743	5325-00-200-7222
1191-12CN	1875	3/4 (.7500)-16	1.875	MS124783	5325-00-993-8182
1191-12CN	2250	3/4 (.7500)-16	2.250	MS124823	5325-00-993-7210
1191-14CN	0875	7/8 (.8750)-14	.875	MS124664	5325-00-598-5644
1191-14CN	1312	7/8 (.8750)-14	1.312	MS124704	5325-00-045-2848
1191-14CN	1750	7/8 (.8750)-14	1.750	MS124744	
1191-14CN	2188	7/8 (.8750)-14	2.188	MS124784	5325-00-993-8183
1191-14CN	2625	7/8 (.8750)-14	2.625	MS124824	5325-00-993-7211

MILITARY STANDARD INTERCHANGEABILITY HELI-COIL® PART NUMBER SEQUENCE

1191-16CN thru 3585-1CN

Heli-Coil® Inserts – Unified Coarse – Free Running					
HELI-COIL® PART NUMBER		SIZE	LENGTH	MILITARY STANDARD NUMBER	NATIONAL STOCK NUMBER
1191-16CN	1000	1 (1.0000)-14	1.000	MS124665	5325-00-045-2868
1191-16CN	1500	1 (1.0000)-14	1.500	MS124705	5325-00-993-7250
1191-16CN	2000	1 (1.0000)-14	2.000	MS124745	5325-00-993-7257
1191-16CN	2500	1 (1.0000)-14	2.500	MS124785	5325-00-993-8184
1191-16CN	3000	1 (1.0000)-14	3.000	MS124825	5325-00-993-7212
1191-161CN	1000	1 (1.0000)-12	1.000	MS124651	5325-00-044-4971
1191-161CN	1500	1 (1.0000)-12	1.500	MS124691	
1191-161CN	2000	1 (1.0000)-12	2.000	MS124731	
1191-161CN	2500	1 (1.0000)-12	2.500	MS124771	
1191-161CN	3000	1 (1.0000)-12	3.000	MS124811	
1191-18CN	1125	1-1/8 (1.1250)-12	1.125	MS124666	5325-00-598-5599
1191-18CN	1688	1-1/8 (1.1250)-12	1.688	MS124706	
1191-18CN	2250	1-1/8 (1.1250)-12	2.250	MS124746	5325 00-059-2386
1191-18CN	2812	1-1/8 (1.1250)-12	2.812	MS124786	
1191-18CN	3375	1-1/8 (1.1250)-12	3.375	MS124826	
1191-20CN	1250	1-1/4 (1.2500)-12	1.250	MS124667	5325-00-200-4033
1191-20CN	1875	1-1/4 (1.2500)-12	1.875	MS124707	5325-00-558-3435
1191-20CN	2500	1-1/4 (1.2500)-12	2.500	MS124747	
1191-20CN	3125	1-1/4 (1.2500)-12	3.125	MS124787	
1191-20CN	3750	1-1/4 (1.2500)-12	3.750	MS124827	
1191-22CN	1375	1-3/8 (1.3750)-12	1.375	MS124668	
1191-22CN	2062	1-3/8 (1.3750)-12	2.062	MS124708	
1191-22CN	2750	1-3/8 (1.3750)-12	2.750	MS124748	
1191-22CN	3438	1-3/8 (1.3750)-12	3.438	MS124788	
1191-22CN	4125	1-3/8 (1.3750)-12	4.125	MS124828	
1191-24CN	1500	1-1/2 (1.5000)-12	1.500	MS124669	5325-00-836-1941
1191-24CN	2250	1-1/2 (1.5000)-12	2.250	MS124709	
1191-24CN	3000	1-1/2 (1.5000)-12	3.000	MS124749	
1191-24CN	3750	1-1/2 (1.5000)-12	3.750	MS124789	
1191-24CN	4500	1-1/2 (1.5000)-12	4.500	MS124829	
Heli-Coil® Inserts – Unified Coarse – Screw Lock					
3585-02CN	0086	2 (.086)-56	.086	21209-C0210	5325-00-855-7892
3585-02CN	0129	2 (.086)-56	.129	21209-C0215	5325-00-215-0248
3585-02CN	0172	2 (.086)-56	.172	21209-C0220	5325-00-462-4226
3585-02CN	0215	2 (.086)-56	.215	21209-C0225	5325-00-716-6615
3585-02CN	0258	2 (.086)-56	.258	21209-C0230	5325-01-044-3522
3585-03CN	0099	3 (.099)-48	.099	21209-C0310	
3585-03CN	0148	3 (.099)-48	.148	21209-C0315	
3585-03CN	0198	3 (.099)-48	.198	21209-C0320	5325-01-021-1751
3585-03CN	0248	3 (.099)-48	.248	21209-C0325	
3585-03CN	0297	3 (.099)-48	.297	21209-C0330	
3585-04CN	0112	4 (.112)-40	.112	21209-C0410	5325-00-263-8728
3585-04CN	0168	4 (.112)-40	.168	21209-C0415	5325-00-631-7894
3585-04CN	0224	4 (.112)-40	.224	21209-C0420	5325-00-827-4024
3585-04CN	0280	4 (.112)-40	.280	21209-C0425	5325-00-631-7889
3585-04CN	0336	4 (.112)-40	.336	21209-C0430	5325-00-721-7849
3585-05CN	0125	5 (.125)-40	.125	21209-C0510	
3585-05CN	0188	5 (.125)-40	.188	21209-C0515	5325-00-863-8121
3585-05CN	0250	5 (.125)-40	.250	21209-C0520	5325-00-863-8120
3585-05CN	0312	5 (.125)-40	.312	21209-C0525	
3585-05CN	0375	5 (.125)-40	.375	21209-C0530	
3585-06CN	0138	6 (.138)-32	.138	21209-C0610	5325-00-245-5195
3585-06CN	0207	6 (.138)-32	.207	21209-C0615	5325-00-815-4930
3585-06CN	0276	6 (.138)-32	.276	21209-C0620	5325-00-558-8826
3585-06CN	0345	6 (.138)-32	.345	21209-C0625	5325-00-213-8727
3585-06CN	0414	6 (.138)-32	.414	21209-C0630	5325-00-008-7100
3585-1CN	0216	12 (.216)-24	.216	21209-C2-10	
3585-1CN	0324	12 (.216)-24	.324	21209-C2-15	5325-00-863-8116
3585-1CN	0432	12 (.216)-24	.432	21209-C2-20	5325-00-863-8113
3585-1CN	0540	12 (.216)-24	.540	21209-C2-25	
3585-1CN	0648	12 (.216)-24	.648	21209-C2-30	

MILITARY STANDARD INTERCHANGEABILITY HELI-COIL® PART NUMBER SEQUENCE

3585-2CN thru 3585-16CN

Heli-Coil® Inserts – Unified Coarse – Screw Lock					
HELI-COIL® PART NUMBER		SIZE	LENGTH	MILITARY STANDARD NUMBER	NATIONAL STOCK NUMBER
3585-2CN	0164	8 (.164)-32	.164	21209-C0810	5325-00-631-7891
3585-2CN	0246	8 (.164)-32	.246	21209-C0815	5325-00-815-4929
3585-2CN	0328	8 (.164)-32	.328	21209-C0820	5325-00-721-6936
3585-2CN	0410	8 (.164)-32	.410	21209-C0825	5325-00-215-0249
3585-2CN	0492	8 (.164)-32	.492	21209-C0830	5325-00-079-9570
3585-3CN	0190	10 (.190)-24	.190	21209-C1-10	5325-00-589-5335
3585-3CN	0285	10 (.190)-24	.285	21209-C1-15	5325-00-680-3762
3585-3CN	0380	10 (.190)-24	.380	21209-C1-20	5325-00-990-8643
3585-3CN	0475	10 (.190)-24	.475	21209-C1-25	5325-01-004-9794
3585-3CN	0570	10 (.190)-24	.570	21209-C1-30	
3585-4CN	0250	1/4 (.2500)-20	.250	21209-C4-10	5325-00-999-1181
3585-4CN	0375	1/4 (.2500)-20	.375	21209-C4-15	5325-00-754-0847
3585-4CN	0500	1/4 (.2500)-20	.500	21209-C4-20	5325-00-721-8352
3585-4CN	0625	1/4 (.2500)-20	.625	21209-C4-25	
3585-4CN	0750	1/4 (.2500)-20	.750	21209-C4-30	5325-01-013-8609
3585-5CN	0312	5/16 (.3125)-18	.312	21209-C5-10	5325-00-205-3119
3585-5CN	0469	5/16 (.3125)-18	.469	21209-C5-15	5325-00-803-5574
3585-5CN	0625	5/16 (.3125)-18	.625	21209-C5-20	5325-00-825-6938
3585-5CN	0781	5/16 (.3125)-18	.781	21209-C5-25	
3585-5CN	0938	5/16 (.3125)-18	.938	21209-C5-30	
3585-6CN	0375	3/8 (.3750)-16	.375	21209-C6-10	5325-00-210-3935
3585-6CN	0562	3/8 (.3750)-16	.562	21209-C6-15	5325-00-754-1976
3585-6CN	0750	3/8 (.3750)-16	.750	21209-C6-20	5325-00-812-1894
3585-6CN	0938	3/8 (.3750)-16	.938	21209-C6-25	
3585-6CN	1125	3/8 (.3750)-16	1.125	21209-C6-30	5325-01-048-6353
3585-7CN	0438	7/16 (.4375)-14	.438	21209-C7-10	
3585-7CN	0656	7/16 (.4375)-14	.656	21209-C7-15	5325-00-701-3811
3585-7CN	0875	7/16 (.4375)-14	.875	21209-C7-20	5325-00-723-6775
3585-7CN	1094	7/16 (.4375)-14	1.094	21209-C7-25	
3585-7CN	1312	7/16 (.4375)-14	1.312	21209-C7-30	
3585-8CN	0500	1/2 (.5000)-13	.500	21209-C8-10	
3585-8CN	0750	1/2 (.5000)-13	.750	21209-C8-15	5325-00-814-9865
3585-8CN	1000	1/2 (.5000)-13	1.000	21209-C8-20	5325-00-812-1900
3585-8CN	1250	1/2 (.5000)-13	1.250	21209-C8-25	
3585-8CN	1500	1/2 (.5000)-13	1.500	21209-C8-30	
3585-9CN	0562	9/16 (.5625)-12	.562	21209-C9-10	5325-00-026-2017
3585-9CN	0844	9/16 (.5625)-12	.844	21209-C9-15	5325-00-723-6776
3585-9CN	1125	9/16 (.5625)-12	1.125	21209-C9-20	
3585-9CN	1406	9/16 (.5625)-12	1.406	21209-C9-25	
3585-9CN	1688	9/16 (.5625)-12	1.688	21209-C9-30	
3585-10CN	0625	5/8 (.6250)-11	.625	21209-C1010	5325-00-772-4849
3585-10CN	0938	5/8 (.6250)-11	.938	21209-C1015	5325-00-811-9469
3585-10CN	1250	5/8 (.6250)-11	1.250	21209-C1020	5325-00-812-1895
3585-10CN	1562	5/8 (.6250)-11	1.562	21209-C1025	
3585-10CN	1875	5/8 (.6250)-11	1.875	21209-C1030	
3585-12CN	0750	3/4 (.7500)-10	.750	21209-C1210	5325-00-753-3497
3585-12CN	1125	3/4 (.7500)-10	1.125	21209-C1215	5325-00-723-6779
3585-12CN	1500	3/4 (.7500)-10	1.500	21209-C1220	5325-00-800-1676
3585-12CN	1875	3/4 (.7500)-10	1.875	21209-C1225	
3585-12CN	2250	3/4 (.7500)-10	2.250	21209-C1230	
3585-14CN	0875	7/8 (.8750)-9	.875	21209-C1410	
3585-14CN	1312	7/8 (.8750)-9	1.312	21209-C1415	5325-00-724-1920
3585-14CN	1750	7/8 (.8750)-9	1.750	21209-C1420	
3585-14CN	2188	7/8 (.8750)-9	2.188	21209-C1425	
3585-14CN	2625	7/8 (.8750)-9	2.625	21209-C1430	
3585-16CN	1000	1 (1.0000)-8	1.000	21209-C1610	
3585-16CN	1500	1 (1.0000)-8	1.500	21209-C1615	5325-00-863-8111
3585-16CN	2000	1 (1.0000)-8	2.000	21209-C1620	5325-00-812-1897
3585-16CN	2500	1 (1.0000)-8	2.500	21209-C1625	
3585-16CN	3000	1 (1.0000)-8	3.000	21209-C1630	

MILITARY STANDARD INTERCHANGEABILITY HELI-COIL® PART NUMBER SEQUENCE

3585-18CN thru 3591-6CN

Heli-Coil® Inserts – Unified Coarse – Screw Lock					
HELI-COIL® PART NUMBER		SIZE	LENGTH	MILITARY STANDARD NUMBER	NATIONAL STOCK NUMBER
3585-18CN	1125	1-1/8 (1.1250)-7	1.125	21209-C1810	5325-00-956-3008
3585-18CN	1688	1-1/8 (1.1250)-7	1.688	21209-C1815	
3585-18CN	2250	1-1/8 (1.1250)-7	2.250	21209-C1820	
3585-18CN	2812	1-1/8 (1.1250)-7	2.812	21209-C1825	
3585-18CN	3375	1-1/8 (1.1250)-7	3.375	21209-C1830	
3585-20CN	1250	1-1/4 (1.2500)-7	1.250	21209-C2010	
3585-20CN	1875	1-1/4 (1.2500)-7	1.875	21209-C2015	
3585-20CN	2500	1-1/4 (1.2500)-7	2.500	21209-C2020	
3585-20CN	3125	1-1/4 (1.2500)-7	3.125	21209-C2025	
3585-20CN	3750	1-1/4 (1.2500)-7	3.750	21209-C2030	
3585-22CN	1375	1-3/8 (1.3750)-6	1.375	21209-C2210	5325-01-024-7198
3585-22CN	2062	1-3/8 (1.3750)-6	2.062	21209-C2215	
3585-22CN	2750	1-3/8 (1.3750)-6	2.750	21209-C2220	
3585-22CN	3438	1-3/8 (1.3750)-6	3.438	21209-C2225	
3585-22CN	4125	1-3/8 (1.3750)-6	4.125	21209-C2230	
3585-24CN	1500	1-1/2 (1.5000)-6	1.500	21209-C2410	
3585-24CN	2250	1-1/2 (1.5000)-6	2.250	21209-C2415	
3585-24CN	3000	1-1/2 (1.5000)-6	3.000	21209-C2420	
3585-24CN	3750	1-1/2 (1.5000)-6	3.750	21209-C2425	
3585-24CN	4500	1-1/2 (1.5000)-6	4.500	21209-C2430	
Heli-Coil® Inserts – Unified Fine – Screw Lock					
3591-03CN	0099	3 (.099)-56	.099	21209-F0310	5325-01-008-7714
3591-03CN	0148	3 (.099)-56	.148	21209-F0315	
3591-03CN	0198	3 (.099)-56	.198	21209-F0320	
3591-03CN	0248	3 (.099)-56	.248	21209-F0325	
3591-03CN	0297	3 (.099)-56	.297	21209-F0330	
3591-04CN	0112	4 (.112)-48	.112	21209-F0410	5325-01-008-7715 5325-01-022-2325
3591-04CN	0168	4 (.112)-48	.168	21209-F0415	
3591-04CN	0224	4 (.112)-48	.224	21209-F0420	
3591-04CN	0280	4 (.112)-48	.280	21209-F0425	
3591-04CN	0336	4 (.112)-48	.336	21209-F0430	
3591-06CN	0138	6 (.138)-40	.138	21209-F0610	5325-00-288-1921 5325-00-480-3654 5325-00-813-2162
3591-06CN	0207	6 (.138)-40	.207	21209-F0615	
3591-06CN	0276	6 (.138)-40	.276	21209-F0620	
3591-06CN	0345	6 (.138)-40	.345	21209-F0625	
3591-06CN	0414	6 (.138)-40	.414	21209-F0630	
3591-2CN	0164	8 (.164)-36	.164	21209-F0810	5325-01-009-7448 5325-00-324-9146
3591-2CN	0246	8 (.164)-36	.246	21209-F0815	
3591-2CN	0328	8 (.164)-36	.328	21209-F0820	
3591-2CN	0410	8 (.164)-36	.410	21209-F0825	
3591-2CN	0492	8 (.164)-36	.492	21209-F0830	
3591-3CN	0190	10 (.190)-32	.190	21209-F1-10	5325-00-684-9501 5325-00-800-7874 5325-00-721-7653 5325-00-229-4873 5325-01-038-2467
3591-3CN	0285	10 (.190)-32	.285	21209-F1-15	
3591-3CN	0380	10 (.190)-32	.380	21209-F1-20	
3591-3CN	0475	10 (.190)-32	.475	21209-F1-25	
3591-3CN	0570	10 (.190)-32	.570	21209-F1-30	
3591-4CN	0250	1/4 (.2500)-28	.250	21209-F4-10	5325-00-210-3920 5325-00-829-2141 5325-00-721-7498 5325-00-410-2476 5325-01-018-6037
3591-4CN	0375	1/4 (.2500)-28	.375	21209-F4-15	
3591-4CN	0500	1/4 (.2500)-28	.500	21209-F4-20	
3591-4CN	0625	1/4 (.2500)-28	.625	21209-F4-25	
3591-4CN	0750	1/4 (.2500)-28	.750	21209-F4-30	
3591-5CN	0312	5/16 (.3125)-24	.312	21209-F5-10	5325-00-218-1518 5325-00-847-0734 5325-00-582-7256 5325-00-819-2448 5325-01-037-1101
3591-5CN	0469	5/16 (.3125)-24	.469	21209-F5-15	
3591-5CN	0625	5/16 (.3125)-24	.625	21209-F5-20	
3591-5CN	0781	5/16 (.3125)-24	.781	21209-F5-25	
3591-5CN	0938	5/16 (.3125)-24	.938	21209-F5-30	
3591-6CN	0375	3/8 (.3750)-24	.375	21209-F6-10	5325-00-754-1817 5325-00-680-8768 5325-00-678-3311 5325-00-059-4685
3591-6CN	0562	3/8 (.3750)-24	.562	21209-F6-15	
3591-6CN	0750	3/8 (.3750)-24	.750	21209-F6-20	
3591-6CN	0938	3/8 (.3750)-24	.938	21209-F6-25	
3591-6CN	1125	3/8 (.3750)-24	1.125	21209-F6-30	

MILITARY STANDARD INTERCHANGEABILITY HELI-COIL® PART NUMBER SEQUENCE

3591-7CN thru 3591-24CN

Heli-Coil® Inserts – Unified Fine – Screw Lock					
HELI-COIL® PART NUMBER		SIZE	LENGTH	MILITARY STANDARD NUMBER	NATIONAL STOCK NUMBER
3591-7CN	0438	7/16 (.4375)-20	.438	21209-F7-10	5325-00-716-9148
3591-7CN	0656	7/16 (.4375)-20	.656	21209-F7-15	5325-00-678-3310
3591-7CN	0875	7/16 (.4375)-20	.875	21209-F7-20	5325-00-619-4227
3591-7CN	1094	7/16 (.4375)-20	1.094	21209-F7-25	5325-00-067-7814
3591-7CN	1312	7/16 (.4375)-20	1.312	21209-F7-30	
3591-8CN	0500	1/2 (.5000)-20	.500	21209-F8-10	5325-00-803-7150
3591-8CN	0750	1/2 (.5000)-20	.750	21209-F8-15	5325-00-678-3309
3591-8CN	1000	1/2 (.5000)-20	1.000	21209-F8-20	5325-00-721-7915
3591-8CN	1250	1/2 (.5000)-20	1.250	21209-F8-25	
3591-8CN	1500	1/2 (.5000)-20	1.500	21209-F8-30	
3591-9CN	0562	9/16 (.5625)-18	.562	21209-F9-10	5325-00-688-0152
3591-9CN	0844	9/16 (.5625)-18	.844	21209-F9-15	5325-00-685-0693
3591-9CN	1125	9/16 (.5625)-18	1.125	21209-F9-20	5325-00-726-8526
3591-9CN	1406	9/16 (.5625)-18	1.406	21209-F9-25	
3591-9CN	1688	9/16 (.5625)-18	1.688	21209-F9-30	
3591-10CN	0625	5/8 (.6250)-18	.625	21209-F1010	5325-00-815-8338
3591-10CN	0938	5/8 (.6250)-18	.938	21209-F1015	5325-00-834-8362
3591-10CN	1250	5/8 (.6250)-18	1.250	21209-F1020	
3591-10CN	1562	5/8 (.6250)-18	1.562	21209-F1025	
3591-10CN	1875	5/8 (.6250)-18	1.875	21209-F1030	
3591-12CN	0750	3/4 (.7500)-16	.750	21209-F1210	5325-00-514-8478
3591-12CN	1125	3/4 (.7500)-16	1.125	21209-F1215	5325-00-723-6780
3591-12CN	1500	3/4 (.7500)-16	1.500	21209-F1220	5325-00-836-2941
3591-12CN	1875	3/4 (.7500)-16	1.875	21209-F1225	
3591-12CN	2250	3/4 (.7500)-16	2.250	21209-F1230	
3591-14CN	0875	7/8 (.8750)-14	.875	21209-F1410	5325-00-985-6568
3591-14CN	1312	7/8 (.8750)-14	1.312	21209-F1415	5325-00-068-1286
3591-14CN	1750	7/8 (.8750)-14	1.750	21209-F1420	5325-01-014-4621
3591-14CN	2188	7/8 (.8750)-14	2.188	21209-F1425	
3591-14CN	2625	7/8 (.8750)-14	2.625	21209-F1430	
3591-161CN	1000	1 (1.0000)-12	1.000	21209-F1610	
3591-161CN	1500	1 (1.0000)-12	1.500	21209-F1615	5325-00-045-0514
3591-161CN	2000	1 (1.0000)-12	2.000	21209-F1620	
3591-161CN	2500	1 (1.0000)-12	2.500	21209-F1625	
3591-161CN	3000	1 (1.0000)-12	3.000	21209-F1630	
3591-18CN	1125	1-1/8 (1.1250)-12	1.125	21209-F1810	5325-01-048-6352
3591-18CN	1688	1-1/8 (1.1250)-12	1.688	21209-F1815	5325-00-421-9354
3591-18CN	2250	1-1/8 (1.1250)-12	2.250	21209-F1820	
3591-18CN	2812	1-1/8 (1.1250)-12	2.812	21209-F1825	
3591-18CN	3375	1-1/8 (1.1250)-12	3.375	21209-F1830	
3591-20CN	1250	1-1/4 (1.2500)-12	1.250	21209-F2010	
3591-20CN	1875	1-1/4 (1.2500)-12	1.875	21209-F2015	
3591-20CN	2500	1-1/4 (1.2500)-12	2.500	21209-F2020	
3591-20CN	3125	1-1/4 (1.2500)-12	3.125	21209-F2025	
3591-20CN	3750	1-1/4 (1.2500)-12	3.750	21209-F2030	
3591-22CN	1375	1-3/8 (1.3750)-12	1.375	21209-F2210	
3591-22CN	2062	1-3/8 (1.3750)-12	2.062	21209-F2215	
3591-22CN	2750	1-3/8 (1.3750)-12	2.750	21209-F2220	
3591-22CN	3438	1-3/8 (1.3750)-12	3.438	21209-F2225	
3591-22CN	4125	1-3/8 (1.3750)-12	4.125	21209-F2230	
3591-24CN	1500	1-1/2 (1.5000)-12	1.500	21209-F2410	
3591-24CN	2250	1-1/2 (1.5000)-12	2.250	21209-F2415	
3591-24CN	3000	1-1/2 (1.5000)-12	3.000	21209-F2420	
3591-24CN	3750	1-1/2 (1.5000)-12	3.750	21209-F2425	
3591-24CN	4500	1-1/2 (1.5000)-12	4.500	21209-F2430	

MILITARY STANDARD INTERCHANGEABILITY MILITARY STANDARD NUMBER SEQUENCE

MS122076 thru MS122173

Heli-Coil® Inserts – Unified Coarse – Free Running				
MILITARY STANDARD NUMBER	SIZE	LENGTH	HELI-COIL® PART NUMBER	NATIONAL STOCK NUMBER
MS122076	4 (.112)-40	.112	1185-04CN 0112	5325-00-826-4023
MS122077	5 (.125)-40	.125	1185-05CN 0125	5325-00-058-4137
MS122078	6 (.138)-32	.138	1185-06CN 0138	5325-00-843-0003
MS122079	8 (.164)-32	.164	1185-2CN 0164	5325-00-368-4708
MS122080	10 (.190)-24	.190	1185-3CN 0190	5325-00-290-4482
MS122081	1/4 (.2500)-20	.250	1185-4CN 0250	5325-00-200-7224
MS122082	5/16 (.3125)-18	.312	1185-5CN 0312	5325-00-290-4550
MS122083	3/8 (.3750)-16	.375	1185-6CN 0375	5325-00-331-4774
MS122084	7/16 (.4375)-14	.438	1185-7CN 0438	5325-01-019-7177
MS122085	1/2 (.5000)-13	.500	1185-8CN 0500	5325-00-290-4505
MS122086	9/16 (.5625)-12	.562	1185-9CN 0562	5325-00-993-7237
MS122087	5/8 (.6250)-11	.625	1185-10CN 0625	5325-00-682-1666
MS122088	3/4 (.7500)-10	.750	1185-12CN 0750	5325-00-290-4503
MS122089	7/8 (.8750)-9	.875	1185-14CN 0875	5325-00-993-7236
MS122090	1 (1.0000)-8	1.000	1185-16CN 1000	5325-00-200-2414
MS122091	1-1/8 (1.1250)-7	1.125	1185-18CN 1125	
MS122092	1-1/4 (1.2500)-7	1.250	1185-20CN 1250	
MS122093	1-3/8 (1.3750)-6	1.375	1185-22CN 1375	
MS122094	1-1/2 (1.5000)-6	1.500	1185-24CN 1500	5325-00-059-2379
MS122095	2 (.086)-56	.086	1185-02CN 0086	5325-00-850-6847
MS122115	3 (.099)-48	.099	1185-03CN 0099	
MS122116	4 (.112)-40	.168	1185-04CN 0168	5325-00-842-5920
MS122117	5 (.125)-40	.188	1185-05CN 0188	5325-00-619-3138
MS122118	6 (.138)-32	.207	1185-06CN 0207	5325-00-734-5525
MS122119	8 (.164)-32	.246	1185-2CN 0246	5325-00-479-9197
MS122120	10 (.190)-24	.285	1185-3CN 0285	5325-00-597-3304
MS122121	1/4 (.2500)-20	.375	1185-4CN 0375	5325-01-030-6854
MS122122	5/16 (.3125)-18	.469	1185-5CN 0469	5325-00-290-4521
MS122123	3/8 (.3750)-16	.562	1185-6CN 0562	5325-00-290-4518
MS122124	7/16 (.4375)-14	.656	1185-7CN 0656	5325-00-290-4506
MS122125	1/2 (.5000)-13	.750	1185-8CN 0750	5325-00-290-4504
MS122126	9/16 (.5625)-12	.844	1185-9CN 0844	5325-00-518-7744
MS122127	5/8 (.6250)-11	.938	1185-10CN 0938	5325-00-290-4494
MS122128	3/4 (.7500)-10	1.125	1185-12CN 1125	5325-00-045-2812
MS122129	7/8 (.8750)-9	1.312	1185-14CN 1312	5325-00-682-2216
MS122130	1 (1.0000)-8	1.500	1185-16CN 1500	5325-00-530-5603
MS122131	1-1/8 (1.1250)-7	1.688	1185-18CN 1688	
MS122132	1-1/4 (1.2500)-7	1.875	1185-20CN 1875	
MS122133	1-3/8 (1.3750)-6	2.062	1185-22CN 2062	
MS122134	1-1/2 (1.5000)-6	2.250	1185-24CN 2250	
MS122135	2 (.086)-56	.129	1185-02CN 0129	5325-00-850-6848
MS122155	3 (.099)-48	.148	1185-03CN 0148	5325-00-623-4854
MS122156	4 (.112)-40	.224	1185-04CN 0224	5325-00-223-0677
MS122157	5 (.125)-40	.250	1185-05CN 0250	5325-00-928-9816
MS122158	6 (.138)-32	.276	1185-06CN 0276	5325-00-825-4826
MS122159	8 (.164)-32	.328	1185-2CN 0328	5325-00-473-3887
MS122160	10 (.190)-24	.380	1185-3CN 0380	5325-00-551-7614
MS122161	1/4 (.2500)-20	.500	1185-4CN 0500	5325-00-286-2458
MS122162	5/16 (.3125)-18	.625	1185-5CN 0625	53v-00-290-4520
MS122163	3/8 (.3750)-16	.750	1185-6CN 0750	5325-00-990-7157
MS122164	7/16 (.4375)-14	.875	1185-7CN 0875	5325-00-598-5638
MS122165	1/2 (.5000)-13	1.000	1185-8CN 1000	5325-00-990-7158
MS122166	9/16 (.5625)-12	1.125	1185-9CN 1125	5325-00-993-7245
MS122167	5/8 (.6250)-11	1.250	1185-10CN 1250	5325-00-807-3488
MS122168	3/4 (.7500)-10	1.500	1185-12CN 1500	5325-00-721-8356
MS122169	7/8 (.8750)-9	1.750	1185-14CN 1750	5325-00-664-8332
MS122170	1 (1.0000)-8	2.000	1185-16CN 2000	5325-00-993-7246
MS122171	1-1/8 (1.1250)-7	2.250	1185-18CN 2250	
MS122172	1-1/4 (1.2500)-7	2.500	1185-20CN 2500	
MS122173	1-3/8 (1.3750)-6	2.750	1185-22CN 2750	

MILITARY STANDARD INTERCHANGEABILITY MILITARY STANDARD NUMBER SEQUENCE

MS122174 thru MS124666

Heli-Coil® Inserts – Unified Coarse – Free Running					
MILITARY STANDARD NUMBER	SIZE	LENGTH	HELI-COIL® PART NUMBER		NATIONAL STOCK NUMBER
MS122174	1-1/2 (.15000)-6	3.000	1185-24CN	3000	5325-00-834-8372 5325-00-137-3025 5325-00-664-4157
MS122175	2 (.086)-56	.172	1185-02CN	0172	
MS122195	3 (.099)-48	.198	1185-03CN	0198	
MS122196	4 (.112)-40	.280	1185-04CN	0280	
MS122197	5 (.125)-40	.312	1185-05CN	0312	
MS122198	6 (.138)-32	.345	1185-06CN	0345	5325-00-200-7755
MS122199	8 (.164)-32	.410	1185-2CN	0410	5325-00-721-7906
MS122200	10 (.190)-24	.475	1185-3CN	0475	5325-00-597-3305
MS122201	1/4 (.2500)-20	.625	1185-4CN	0625	5325-00-290-4515
MS122202	5/16 (.3125)-18	.781	1185-5CN	0781	5325-00-290-4490
MS122203	3/8 (.3750)-16	.938	1185-6CN	0938	5325-00-290-4492
MS122204	7/16 (.4375)-14	1.094	1185-7CN	1094	5325-00-993-7229
MS122205	1/2 (.5000)-13	1.250	1185-8CN	1250	5325-00-855-0802
MS122206	9/16 (.5625)-12	1.406	1185-9CN	1406	5325-00-726-9499
MS122207	5/8 (.6250)-11	1.562	1185-10CN	1562	5325-00-993-7231
MS122208	3/4 (.7500)-10	1.875	1185-12CN	1875	5325-00-826-7864
MS122209	7/8 (.8750)-9	2.188	1185-14CN	2188	5325-00-993-7232
MS122210	1 (1.0000)-8	2.500	1185-16CN	2500	5325-00-993-7233
MS122211	1-1/8 (1.1250)-7	2.812	1185-18CN	2812	
MS122212	1-1/4 (1.2500)-7	3.125	1185-20CN	3125	
MS122213	1-3/8 (1.3750)-6	3.438	1185-22CN	3438	
MS122214	1-1/2 (1.5000)-6	3.750	1185-24CN	3750	
MS122215	2 (.086)-56	.215	1185-02CN	0215	
MS122235	3 (.099)-48	.248	1185-03CN	0248	
MS122236	4 (.112)-40	.336	1185-04CN	0336	5325-00-660-1513
MS122237	5 (.125)-40	.375	1185-05CN	0375	
MS122238	6 (.138)-32	.414	1185-06CN	0414	5325-00-061-4793
MS122239	8 (.164)-32	.492	1185-2CN	0492	5325-00-291-3479
MS122240	10 (.190)-24	.570	1185-3CN	0570	5325-00-291-3482
MS122241	1/4 (.2500)-20	.750	1185-4CN	0750	5325-00-290-4489
MS122242	5/16 (.3125)-18	.938	1185-5CN	0938	5325-00-820-9629
MS122243	3/8 (.3750)-16	1.125	1185-6CN	1125	5325-00-682-1453
MS122244	7/16 (.4375)-14	1.312	1185-7CN	1312	5325-00-993-8194
MS122245	1/2 (.5000)-13	1.500	1185-8CN	1500	5325-00-603-0365
MS122246	9/16 (.5625)-12	1.688	1185-9CN	1688	5325-00-993-8196
MS122247	5/8 (.6250)-11	1.875	1185-10CN	1875	5325-01-033-3126
MS122248	3/4 (.7500)-10	2.250	1185-12CN	2250	5325-00-993-8197
MS122249	7/8 (.8750)-9	2.625	1185-14CN	2625	5325-00-993-8198
MS122250	1 (1.0000)-8	3.000	1185-16CN	3000	5325-00-993-8199
MS122251	1-1/8 (1.1250)-7	3.375	1185-18CN	3375	
MS122252	1-1/4 (1.2500)-7	3.750	1185-20CN	3750	
MS122253	1-3/8 (1.3750)-6	4.125	1185-22CN	4125	
MS122254	1-1/2 (1.5000)-6	4.500	1185-24CN	4500	
MS122255	2 (.086)-56	.258	1185-02CN	0258	5325-01-051-0589
MS122275	3 (.099)-48	.297	1185-03CN	0297	
Heli-Coil® Inserts – Unified Fine – Free Running					
MS124651	1 (1.0000)-12	1.000	1191-161CN	1000	5325-00-044-4971
MS124653	6 (.138)-40	.138	1191-06CN	0138	5325-00-045-3553
MS124654	8 (.164)-36	.164	1191-2CN	0164	5325-01-022-9232
MS123655	10 (.190)-32	.190	1191-3CN	0190	5325-00-986-2929
MS124656	1/4 (.250)-28	.250	1191-4CN	0250	5325-00-286-6600
MS124657	5/16 (.3125)-24	.812	1191-5CN	0312	5325-00-045-2676
MS124658	3/8 (.3750)-24	.375	1191-6CN	0375	5325-00-291-3493
MS124659	7/16 (.4375)-20	.438	1191-7CN	0438	5325-00-421-1189
MS124660	1/2 (.5000)-20	.500	1191-8CN	0500	5325-00-598-5634
MS124661	9/16 (.5625)-18	.562	1191-9CN	0562	5325-00-290-5144
MS124662	5/8 (.6250)-18	.625	1191-10CN	0625	5325-00-598-5643
MS124663	3/4 (.7500)-16	.750	1191-12CN	0750	5325-00-141-6710
MS124664	7/8 (.8750)-14	.875	1191-14CN	0875	5325-00-598-5644
MS124665	1 (1.000)-14	1.000	1191-16CN	1000	5325-00-045-2868
MS124666	1-1/8 (1.1250)-12	1.125	1191-18CN	1125	5325-00-598-5599

MILITARY STANDARD INTERCHANGEABILITY MILITARY STANDARD NUMBER SEQUENCE

MS124667 thru MS124786

Heli-Coil® Inserts – Unified Fine – Free Running				
MILITARY STANDARD NUMBER	SIZE	LENGTH	HELI-COIL® PART NUMBER	NATIONAL STOCK NUMBER
MS124667	1-1/4 (1.2500)-12	1.250	1191-20CN 1250	5325-00-200-4033
MS124668	1-3/8 (1.3750)-12	1.375	1191-22CN 1375	
MS124669	1-1/2 (1.5000)-12	1.500	1191-24CN 1500	5325-00-836-1941
MS124670	3 (.099)-56	.099	1191-03CN 0099	
MS124671	4 (.112)-48	.112	1191-04CN 0112	
MS124691	1 (1.0000)-12	1.500	1191-161CN 1500	
MS124693	6 (.138)-40	.207	1191-06CN 0207	5325-00-982-7842
MS124694	8 (.164)-36	.246	1191-2CN 0246	5325-00-097-6337
MS124695	10 (.190)-32	.285	1191-3CN 0285	5325-00-597-3302
MS124696	1/4 (.250)-28	.375	1191-4CN 0375	5325-00-291-3484
MS124697	5/16 (.3125)-24	.469	1191-5CN 0469	5325-00-291-3495
MS124698	3/8 (.3750)-24	.562	1191-6CN 0562	5325-00-291-3492
MS124699	7/16 (.4375)-20	.656	1191-7CN 0656	5325-00-634-7860
MS124700	1/2 (.5000)-20	.750	1191-8CN 0750	5325-00-291-3488
MS124701	9/16 (.5625)-18	.844	1191-9CN 0844	5325-00-291-3487
MS124702	5/8 (.6250)-18	.938	1191-10CN 0938	5325-00-530-7948
MS124703	3/4 (.7500)-16	1.125	1191-12CN 1125	5325-00-655-7971
MS124704	7/8 (.8750)-14	1.312	1191-14CN 1312	5325-00-045-2848
MS124705	1 (1.0000)-14	1.500	1191-16CN 1500	5325-00-993-7250
MS124706	1-1/8 (1.1250)-12	1.688	1191-18CN 1688	
MS124707	1-1/4 (1.2500)-12	1.875	1191-20CN 1875	5325-00-558-3435
MS124708	1-3/8 (1.3750)-12	2.062	1191-22CN 2062	
MS124709	1-1/2 (1.5000)-12	2.250	1191-24CN 2250	
MS124710	3 (.099)-56	.148	1191-03CN 0148	
MS124711	4 (.112)-48	.168	1191-04CN 0168	
MS124731	1 (1.0000)-12	2.000	1191-161CN 2000	
MS124733	6 (.138)-40	.276	1191-06CN 0276	5325-00-045-3555
MS124734	8 (.164)-36	.328	1191-2CN 0328	5325-00-141-6688
MS124735	10 (.190)-32	.380	1191-3CN 0380	5325-00-290-4480
MS124736	1/4 (.250)-28	.500	1191-4CN 0500	5325-00-290-4497
MS124737	5/16 (.3125)-24	.625	1191-5CN 0625	5325-00-514-2321
MS124738	3/8 (.3750)-24	.750	1191-6CN 0750	5325-01-031-4286
MS124739	7/16 (.4375)-20	.875	1191-7CN 0875	5325-00-290-4511
MS124740	1/2 (.5000)-20	1.000	1191-8CN 1000	5325-01-011-6864
MS124741	9/16 (.5625)-18	1.125	1191-9CN 1125	5325-00-200-7223
MS124742	5/8 (.6250)-18	1.250	1191-10CN 1250	5325-00-597-5157
MS124743	3/4 (.7500)-16	1.500	1191-12CN 1500	5325-00-200-7222
MS124744	7/8 (.8750)-14	1.750	1191-14CN 1750	
MS124745	1 (1.0000)-14	2.000	1191-16CN 2000	5325-00-993-7257
MS124746	1-1/8 (1.1250)-12	2.250	1191-18CN 2250	5325-00-059-2386
MS124747	1-1/4 (1.2500)-12	2.500	1191-20CN 2500	
MS124748	1-3/8 (1.3750)-12	2.750	1191-22CN 2750	
MS124749	1-1/2 (1.5000)-12	3.000	1191-24CN 3000	
MS124750	3 (.099)-56	.198	1191-03CN 0198	
MS124751	4 (.112)-48	.224	1191-04CN 0224	
MS124771	1 (1.0000)-12	2.500	1191-161CN 2500	
MS124773	6 (.138)-40	.345	1191-06CN 0345	5325-00-726-3547
MS124774	8 (.164)-36	.410	1191-2CN 0410	
MS124775	10 (.190)-32	.475	1191-3CN 0475	5325-00-597-3306
MS124776	1/4 (.250)-28	.625	1191-4CN 0625	5325-00-290-4502
MS124777	5/16 (.3125)-24	.781	1191-5CN 0781	5325-00-680-3131
MS124778	3/8 (.3750)-24	.938	1191-6CN 0938	5325-00-597-3328
MS124779	7/16 (.4375)-20	1.094	1191-7CN 1094	5325-00-993-8180
MS124780	1/2 (.5000)-20	1.250	1191-8CN 1250	5325-00-290-4507
MS124781	9/16 (.5625)-18	1.406	1191-9CN 1406	5325-00-810-9943
MS124782	5/8 (.6250)-18	1.562	1191-10CN 1562	5325-00-993-8181
MS124783	3/4 (.7500)-16	1.875	1191-12CN 1875	5325-00-993-8182
MS124784	7/8 (.8750)-14	2.188	1191-14CN 2188	5325-00-993-8183
MS124785	1 (1.0000)-14	2.500	1191-16CN 2500	5325-00-993-8184
MS124786	1-1/8 (1.1250)-12	2.812	1191-18CN 2812	

MILITARY STANDARD INTERCHANGEABILITY MILITARY STANDARD NUMBER SEQUENCE

MS124787 thru 21209-C1-30

Heli-Coil® Inserts – Unified Fine – Free Running					
MILITARY STANDARD NUMBER	SIZE	LENGTH	HELI-COIL® PART NUMBER		NATIONAL STOCK NUMBER
MS124787	1-1/4 (1.2500)-12	3.125	1191-20CN	3125	
MS124788	1-3/8 (1.3750)-12	3.438	1191-22CN	3438	
MS124789	1-1/2 (1.5000)-12	3.750	1191-24CN	3750	
MS124790	3 (.099)-56	.248	1191-03CN	0248	
MS124791	4 (.112)-48	.280	1191-04CN	0280	
MS124811	1 (1.0000)-12	3.000	1191-161CN	3000	
MS124813	6 (.138)-40	.414	1191-06CN	0414	
MS124814	8 (.164)-36	.492	1191-2CN	0492	
MS124815	10 (.190)-32	.570	1191-3CN	0570	5325-00-663-3267
MS124816	1/4 (.250)-28	.750	1191-4CN	0750	5325-00-290-4501
MS124817	5/16 (.3125)-24	.938	1191-5CN	0938	5325-00-291-3483
MS124818	3/8 (.3750)-24	1.125	1191-6CN	1125	5325-00-291-3491
MS124819	7/16 (.4375)-20	1.312	1191-7CN	1312	5325-00-993-7207
MS124820	1/2 (.5000)-20	1.500	1191-8CN	1500	5325-00-845-1982
MS124821	9/16 (.5625)-18	1.688	1191-9CN	1688	5325-00-291-3486
MS124822	5/8 (.6250)-18	1.875	1191-10CN	1875	5325-00-993-7209
MS124823	3/4 (.7500)-16	2.250	1191-12CN	2250	5325-00-993-7210
MS124824	7/8 (.8750)-14	2.625	1191-14CN	2625	5325-00-993-7211
MS124825	1 (1.0000)-14	3.000	1191-16CN	3000	5325-00-993-7212
MS124826	1-1/8 (1.1250)-12	3.375	1191-18CN	3375	
MS124827	1-1/4 (1.2500)-12	3.750	1191-20CN	3750	
MS124828	1-3/8 (1.3750)-12	4.125	1191-22CN	4125	
MS124829	1-1/2 (1.5000)-12	4.500	1191-24CN	4500	
MS124830	3 (.099)-56	.297	1191-03CN	0297	
MS124831	4 (.112)-48	.336	1191-04CN	0336	
Heli-Coil® Inserts – Unified Coarse – Screw Lock					
21209-C0210	2 (.086)-56	.086	3585-02CN	0086	5325-00-855-7892
21209-C0215	2 (.086)-56	.129	3585-02CN	0129	5325-00-215-0248
21209-C0220	2 (.086)-56	.172	3585-02CN	0172	5325-00-462-4226
21209-C0225	2 (.086)-56	.215	3585-02CN	0215	5325-00-716-6615
21209-C0230	2 (.086)-56	.258	3585-02CN	0285	5325-01-044-3522
21209-C0310	3 (.099)-48	.099	3585-03CN	0099	
21209-C0315	3 (.099)-48	.148	3585-03CN	0148	
21209-C0320	3 (.099)-48	.198	3585-03CN	0198	5325-01-021-1751
21209-C0325	3 (.099)-48	.248	3585-03CN	0248	
21209-C0330	3 (.099)-48	.297	3585-03CN	0297	
21209-C0410	4 (.112)-40	.112	3585-04CN	0112	5325-00-263-8728
21209-C0415	4 (.112)-40	.168	3585-04CN	0168	5325-00-631-7894
21209-C0420	4 (.112)-40	.224	3585-04CN	0224	5325-00-827-4024
21209-C0425	4 (.112)-40	.280	3585-04CN	0280	5325-00-631-7889
21209-C0430	4 (.112)-40	.336	3585-04CN	0336	5325-00-721-7849
21209-C0510	5 (.125)-40	.125	3585-05CN	0125	
21209-C0515	5 (.125)-40	.188	3585-05CN	0188	5325-00-863-8121
21209-C0520	5 (.125)-40	.250	3585-05CN	0250	5325-00-863-8120
21209-C0525	5 (.125)-40	.312	3585-05CN	0312	
21209-C0530	5 (.125)-40	.375	3585-05CN	0375	
21209-C0610	6 (.138)-32	.138	3585-06CN	0138	5325-00-245-5195
21209-C0615	6 (.138)-32	.207	3585-06CN	0207	5325-00-815-4930
21209-C0620	6 (.138)-32	.276	3585-06CN	0276	5325-00-558-8826
21209-C0625	6 (.138)-32	.345	3585-06CN	0345	5325-00-213-8727
21209-C0630	6 (.138)-32	.414	3585-06CN	0414	5325-00-008-7100
21209-C0810	8 (.164)-32	.164	3585-2CN	0164	5325-00-631-7891
21209-C0815	8 (.164)-32	.246	3585-2CN	0246	5325-00-815-4929
21209-C0820	8 (.164)-32	.328	3585-2CN	0328	5325-00-721-6936
21209-C0825	8 (.164)-32	.410	3585-2CN	0410	5325-00-215-0249
21209-C0830	8 (.164)-32	.492	3585-2CN	0492	5325-00-079-9570
21209-C1-10	10 (.190)-24	.190	3585-3CN	0190	5325-00-589-5335
21209-C1-15	10 (.190)-24	.285	3585-3CN	0285	5325-00-680-3762
21209-C1-20	10 (.190)-24	.380	3585-3CN	0380	5325-00-990-8643
21209-C1-25	10 (.190)-24	.475	3585-3CN	0475	5325-01-004-9794
21209-C1-30	10 (.190)-24	.570	3585-3CN	0570	

MILITARY STANDARD INTERCHANGEABILITY MILITARY STANDARD NUMBER SEQUENCE

21209-C2-10 thru 21209-C1830

Heli-Coil® Inserts – Unified Coarse – Screw Lock				
MILITARY STANDARD NUMBER	SIZE	LENGTH	HELI-COIL® PART NUMBER	NATIONAL STOCK NUMBER
21209-C2-10	12 (.216)-24	.216	3585-1CN 0216	5325-00-863-8116 5325-00-863-8113
21209-C2-15	12 (.216)-24	.324	3585-1CN 0324	
21209-C2-20	12 (.216)-24	.432	3585-1CN 0432	
21209-C2-25	12 (.216)-24	.540	3585-1CN 0540	
21209-C2-30	12 (.216)-24	.648	3585-1CN 0648	
21209-C4-10	1/4 (.2500)-20	.250	3585-4CN 0250	5325-00-999-1181
21209-C4-15	1/4 (.2500)-20	.375	3585-4CN 0375	5325-00-754-0847
21209-C4-20	1/4 (.2500)-20	.500	3585-4CN 0500	5325-00-721-8352
21209-C4-25	1/4 (.2500)-20	.625	3585-4CN 0625	5325-01-013-8609
21209-C4-30	1/4 (.2500)-20	.750	3585-4CN 0750	
21209-C5-10	5/16 (.3125)-18	.312	3585-5CN 0312	5325-00-205-3119
21209-C5-15	5/16 (.3125)-18	.469	3585-5CN 0469	5325-00-803-5574
21209-C5-20	5/16 (.3125)-18	.625	3585-5CN 0625	5325-00-825-6938
21209-C5-25	5/16 (.3125)-18	.781	3585-5CN 0781	
21209-C5-30	5/16 (.3125)-18	.938	3585-5CN 0938	5325-00-210-3935 5325-00-754-1976 5325-00-812-1894
21209-C6-10	3/8 (.3750)-16	.375	3585-6CN 0375	
21209-C6-15	3/8 (.3750)-16	.562	3585-6CN 0562	
21209-C6-20	3/8 (.3750)-16	.750	3585-6CN 0750	
21209-C6-25	3/8 (.3750)-16	.938	3585-6CN 0938	
21209-C6-30	3/8 (.3750)-16	1.125	3585-6CN 1125	5325-01-048-6353
21209-C7-10	7/16 (.4375)-14	.438	3585-7CN 0438	5325-00-701-3811 5325-00-723-6775
21209-C7-15	7/16 (.4375)-14	.656	3585-7CN 0656	
21209-C7-20	7/16 (.4375)-14	.875	3585-7CN 0875	
21209-C7-25	7/16 (.4375)-14	1.094	3585-7CN 1094	
21209-C7-30	7/16 (.4375)-14	1.312	3585-7CN 1312	
21209-C8-10	1/2 (.5000)-13	.500	3585-8CN 0500	5325-00-814-9865 5325-00-812-1900
21209-C8-15	1/2 (.5000)-13	.750	3585-8CN 0750	
21209-C8-20	1/2 (.5000)-13	1.000	3585-8CN 1000	
21209-C8-25	1/2 (.5000)-13	1.250	3585-8CN 1250	
21209-C8-30	1/2 (.5000)-13	1.500	3585-8CN 1500	
21209-C9-10	9/16 (.5625)-12	.562	3585-9CN 0562	5325-00-026-2017
21209-C9-15	9/16 (.5625)-12	.844	3585-9CN 0844	5325-00-723-6776
21209-C9-20	9/16 (.5625)-12	1.125	3585-9CN 1125	
21209-C9-25	9/16 (.5625)-12	1.406	3585-9CN 1406	5325-00-772-4849 5325-00-811-9469 5325-00-812-1895
21209-C9-30	9/16 (.5625)-12	1.688	3585-9CN 1688	
21209-C1010	5/8 (.6250)-11	.625	3585-10CN 0625	
21209-C1015	5/8 (.6250)-11	.938	3585-10CN 0938	
21209-C1020	5/8 (.6250)-11	1.250	3585-10CN 1250	
21209-C1025	5/8 (.6250)-11	1.562	3585-10CN 1562	5325-00-753-3497 5325-00-723-6779 5325-00-800-1676
21209-C1030	5/8 (.6250)-11	1.875	3585-10CN 1875	
21209-C1210	3/4 (.7500)-10	.750	3585-12CN 0750	
21209-C1215	3/4 (.7500)-10	1.125	3585-12CN 1125	
21209-C1220	3/4 (.7500)-10	1.500	3585-12CN 1500	
21209-C1225	3/4 (.7500)-10	1.875	3585-12CN 1875	5325-00-724-1920
21209-C1230	3/4 (.7500)-10	2.250	3585-12CN 2250	
21209-C1410	7/8 (.8750)-9	.875	3585-14CN 0875	
21209-C1415	7/8 (.8750)-9	1.312	3585-14CN 1312	
21209-C1420	7/8 (.8750)-9	1.750	3585-14CN 1750	
21209-C1425	7/8 (.8750)-9	2.188	3585-14CN 2188	5325-00-863-8111 5325-00-812-1897
21209-C1430	7/8 (.8750)-9	2.625	3585-14CN 2625	
21209-C1610	1 (1.0000)-8	1.000	3585-16CN 1000	
21209-C1615	1 (1.0000)-8	1.500	3585-16CN 1500	
21209-C1620	1 (1.0000)-8	2.000	3585-16CN 2000	
21209-C1625	1 (1.0000)-8	2.500	3585-16CN 2500	5325-00-863-8111 5325-00-812-1897
21209-C1630	1 (1.0000)-8	3.000	3585-16CN 3000	
21209-C1810	1-1/8 (1.1250)-7	1.125	3585-18CN 1125	
21209-C1815	1-1/8 (1.1250)-7	1.688	3585-18CN 1688	
21209-C1820	1-1/8 (1.1250)-7	2.250	3585-18CN 2250	
21209-C1825	1-1/8 (1.1250)-7	2.812	3585-18CN 2812	5325-00-863-8111 5325-00-812-1897
21209-C1830	1-1/8 (1.1250)-7	3.375	3585-18CN 3375	

MILITARY STANDARD INTERCHANGEABILITY MILITARY STANDARD NUMBER SEQUENCE

21209-C2010 thru 21209-F7-30

Heli-Coil® Inserts – Unified Coarse – Screw Lock					
MILITARY STANDARD NUMBER	SIZE	LENGTH	HELI-COIL® PART NUMBER		NATIONAL STOCK NUMBER
21209-C2010	1-1/4 (1.2500)-7	1.250	3585-20CN	1250	5325-00-956-3008
21209-C2015	1-1/4 (1.2500)-7	1.875	3585-20CN	1875	
21209-C2020	1-1/4 (1.2500)-7	2.500	3585-20CN	2500	
21209-C2025	1-1/4 (1.2500)-7	3.125	3585-20CN	3125	
21209-C2030	1-1/4 (1.2500)-7	3.750	3585-20CN	3750	
21209-C2210	1-3/8 (1.3750)-6	1.375	3585-22CN	1375	
21209-C2215	1-3/8 (1.3750)-6	2.062	3585-22CN	2062	
21209-C2220	1-3/8 (1.3750)-6	2.750	3585-22CN	2750	
21209-C2225	1-3/8 (1.3750)-6	3.438	3585-22CN	3438	
21209-C2230	1-3/8 (1.3750)-6	4.125	3585-22CN	4125	
21209-C2410	1-1/2 (1.5000)-6	1.500	3585-24CN	1500	5325-01-024-7198
21209-C2415	1-1/2 (1.5000)-6	2.250	3585-24CN	2250	
21209-C2420	1-1/2 (1.5000)-6	3.000	3585-24CN	3000	
21209-C2425	1-1/2 (1.5000)-6	3.750	3585-24CN	3750	
21209-C2430	1-1/2 (1.5000)-6	4.500	3585-24CN	4500	
Heli-Coil® Inserts – Unified Fine – Screw Lock					
21209-F0310	3 (.099)-56	.099	3591-03CN	0099	
21209-F0315	3 (.099)-56	.148	3591-03CN	0148	
21209-F0320	3 (.099)-56	.198	3591-03CN	0198	
21209-F0325	3 (.099)-56	.248	3591-03CN	0248	
21209-F0330	3 (.099)-56	.297	3591-03CN	0297	
21209-F0410	4 (.112)-48	.112	3591-04CN	0112	5325-01-008-7714
21209-F0415	4 (.112)-48	.168	3591-04CN	0168	5325-01-008-7715
21209-F0420	4 (.112)-48	.224	3591-04CN	0224	5325-01-022-2325
21209-F0425	4 (.112)-48	.280	3591-04CN	0280	
21209-F0430	4 (.112)-48	.336	3591-04CN	0336	
21209-F0610	6 (.138)-40	.138	3591-06CN	0138	5325-00-288-1921
21209-F0615	6 (.138)-40	.207	3591-06CN	0207	5325-00-480-3654
21209-F0620	6 (.138)-40	.276	3591-06CN	0276	5325-00-813-2162
21209-F0625	6 (.138)-40	.345	3591-06CN	0345	
21209-F0630	6 (.138)-40	.414	3591-06CN	0414	
21209-F0810	8 (.164)-36	.164	3591-2CN	0164	5325-01-009-7448
21209-F0815	8 (.164)-36	.246	3591-2CN	0246	5325-00-324-9146
21209-F0820	8 (.164)-36	.328	3591-2CN	0246	
21209-F0825	8 (.164)-36	.410	3591-2CN	0410	
21209-F0830	8 (.164)-36	.492	3591-2CN	0492	
21209-F1-10	10 (.190)-32	.190	3591-3CN	0190	5325-00-684-9501
21209-F1-15	10 (.190)-32	.285	3591-3CN	0285	5325-00-800-7874
21209-F1-20	10 (.190)-32	.380	3591-3CN	0380	5325-00-721-7653
21209-F1-25	10 (.190)-32	.475	3591-3CN	0475	5325-00-229-4873
21209-F1-30	10 (.190)-32	.570	3591-3CN	0570	5325-01-038-2467
21209-F4-10	1/4 (.2500)-28	.250	3591-4CN	0250	5325-00-210-3920
21209-F4-15	1/4 (.2500)-28	.375	3591-4CN	0375	5325-00-829-2141
21209-F4-20	1/4 (.2500)-28	.500	3591-4CN	0500	5325-00-721-7498
21209-F4-25	1/4 (.2500)-28	.625	3591-4CN	0625	5325-00-410-2476
21209-F4-30	1/4 (.2500)-28	.750	3591-4CN	0750	5325-01-018-6037
21209-F5-10	5/16 (.3125)-24	.312	3591-5CN	0312	5325-00-218-1518
21209-F5-15	5/16 (.3125)-24	.469	3591-5CN	0469	5325-00-847-0734
21209-F5-20	5/16 (.3125)-24	.625	3591-5CN	0625	5325-00-582-7256
21209-F5-25	5/16 (.3125)-24	.781	3591-5CN	0781	5325-00-819-2448
21209-F5-30	5/16 (.3125)-24	.938	3591-5CN	0938	5325-01-037-1101
21209-F6-10	3/8 (.3750)-24	.375	3591-6CN	0375	5325-00-754-1817
21209-F6-15	3/8 (.3750)-24	.562	3591-6CN	0562	5325-00-680-8768
21209-F6-20	3/8 (.3750)-24	.750	3591-6CN	0750	5325-00-678-3311
21209-F6-25	3/8 (.3750)-24	.938	3591-6CN	0938	5325-00-059-4685
21209-F6-30	3/8 (.3750)-24	1.125	3591-6CN	1125	
21209-F7-10	7/16 (.4375)-20	.438	3591-7CN	0438	5325-00-716-9148
21209-F7-15	7/16 (.4375)-20	.656	3591-7CN	0656	5325-00-678-3310
21209-F7-20	7/16 (.4375)-20	.875	3591-7CN	0875	5325-00-619-4227
21209-F7-25	7/16 (.4375)-20	1.094	3591-7CN	1094	5325-00-067-7814
21209-F7-30	7/16 (.4375)-20	1.312	3591-7CN	1312	

MILITARY STANDARD INTERCHANGEABILITY MILITARY STANDARD NUMBER SEQUENCE

21209-F8-10 thru 21209-F2430

Heli-Coil® Inserts – Unified Fine – Screw Lock				
MILITARY STANDARD NUMBER	SIZE	LENGTH	HELI-COIL® PART NUMBER	NATIONAL STOCK NUMBER
21209-F8-10	1/2 (.5000)-20	.500	3591-8CN 0500	5325-00-803-7150
21209-F8-15	1/2 (.5000)-20	.750	3591-8CN 0750	5325-00-678-3309
21209-F8-20	1/2 (.5000)-20	1.000	3591-8CN 1000	5325-00-721-7915
21209-F8-25	1/2 (.5000)-20	1.250	3591-8CN 1250	
21209-F8-30	1/2 (.5000)-20	1.500	3591-8CN 1500	
21209-F9-10	9/16 (.5625)-18	.562	3591-9CN 0562	5325-00-688-0152
21209-F9-15	9/16 (.5625)-18	.844	3591-9CN 0844	5325-00-685-0693
21209-F9-20	9/16 (.5625)-18	1.125	3591-9CN 1125	5325-00-726-8526
21209-F9-25	9/16 (.5625)-18	1.406	3591-9CN 1406	
21209-F9-30	9/16 (.5625)-18	1.688	3591-9CN 1688	
21209-F1010	5/8 (.6250)-18	.625	3591-10CN 0625	5325-00-815-8338
21209-F1015	5/8 (.6250)-18	.938	3591-10CN 0938	5325-00-834-8362
21209-F1020	5/8 (.6250)-18	1.250	3591-10CN 1250	
21209-F1025	5/8 (.6250)-18	1.562	3591-10CN 1562	
21209-F1030	5/8 (.6250)-18	1.875	3591-10CN 1875	
21209-F1210	3/4 (.7500)-16	.750	3591-12CN 0750	5325-00-514-8478
21209-F1215	3/4 (.7500)-16	1.125	3591-12CN 1125	5325-00-723-6780
21209-F1220	3/4 (.7500)-16	1.500	3591-12CN 1500	5325-00-836-2941
21209-F1225	3/4 (.7500)-16	1.875	3591-12CN 1875	
21209-F1230	3/4 (.7500)-16	2.250	3591-12CN 2250	
21209-F1410	7/8 (.8750)-14	.875	3591-14CN 0875	5325-00-985-6568
21209-F1415	7/8 (.8750)-14	1.312	3591-14CN 1312	5325-00-068-1286
21209-F1420	7/8 (.8750)-14	1.750	3591-14CN 1750	5325-01-014-4621
21209-F1425	7/8 (.8750)-14	2.188	3591-14CN 2188	
21209-F1430	7/8 (.8750)-14	2.625	3591-14CN 2625	
21209-F1610	1 (1.0000)-12	1.000	3591-161CN 1000	5325-00-045-0514
21209-F1615	1 (1.0000)-12	1.500	3591-161CN 1500	
21209-F1620	1 (1.0000)-12	2.000	3591-161CN 2000	
21209-F1625	1 (1.0000)-12	2.500	3591-161CN 2500	
21209-F1630	1 (1.0000)-12	3.000	3591-161CN 3000	
21209-F1810	1-1/8 (1.1250)-12	1.125	3591-18CN 1125	5325-01-048-6352
21209-F1815	1-1/8 (1.1250)-12	1.688	3591-18CN 1688	5325-00-421-9354
21209-F1820	1-1/8 (1.1250)-12	2.250	3591-18CN 2250	
21209-F1825	1-1/8 (1.1250)-12	2.812	3591-18CN 2812	
21209-F1830	1-1/8 (1.1250)-12	3.375	3591-18CN 3375	
21209-F2010	1-1/4 (1.2500)-12	1.250	3591-20CN 1250	
21209-F2015	1-1/4 (1.2500)-12	1.875	3591-20CN 1875	
21209-F2020	1-1/4 (1.2500)-12	2.500	3591-20CN 2500	
21209-F2025	1-1/4 (1.2500)-12	3.125	3591-20CN 3125	
21209-F2030	1-1/4 (1.2500)-12	3.750	3591-20CN 3750	
21209-F2210	1-3/8 (1.3750)-12	1.375	3591-22CN 1375	
21209-F2215	1-3/8 (1.3750)-12	2.062	3591-22CN 2062	
21209-F2220	1-3/8 (1.3750)-12	2.750	3591-22CN 2750	
21209-F2225	1-3/8 (1.3750)-12	3.438	3591-22CN 3438	
21209-F2230	1-3/8 (1.3750)-12	4.125	3591-22CN 4125	
21209-F2410	1-1/2 (1.5000)-12	1.500	3591-24CN 1500	
21209-F2415	1-1/2 (1.5000)-12	2.250	3591-24CN 2250	
21209-F2420	1-1/2 (1.5000)-12	3.000	3591-24CN 3000	
21209-F2425	1-1/2 (1.5000)-12	3.750	3591-24CN 3750	
21209-F2430	1-1/2 (1.5000)-12	4.500	3591-24CN 4500	

MILITARY STANDARD INTERCHANGEABILITY

5340-00-008-7100 thru 5340-00-290-4520

National Stock Number Sequence				
NATIONAL STOCK NUMBER	SIZE	LENGTH	HELI-COIL® PART NUMBER	MILITARY STANDARD NUMBER
5325-00-008-7100	6 (.138)-32	.414	3585-06CN 0414	21209-C0630
5325-00-026-2017	9/16 (.5625)-12	.562	3585-9CN 0562	21209-C9-10
5325-00-044-4971	1 (1.0000)-12	1.0000	1191-161CN 1000	MS124651
5325-00-045-0514	1 (1.0000)-12	1.500	3591-161CN 1500	21209-F1615
5325-00-045-2676	5/16 (.3125)-24	.312	1191-5CN 0312	MS124657
5325-00-045-2812	3/4 (.7500)-10	1.125	1185-12CN 1125	MS122128
5325-00-045-2848	7/8 (.8750)-14	1.312	1191-14CN 1312	MS124704
5325-00-045-2868	1 (1.0000)-14	1.0000	1191-16CN 1.000	MS124665
5325-00-045-3553	6 (.138)-40	.138	1191-06CN 0138	MS124653
5325-00-045-3555	6 (.138)-40	.276	1191-06CN 0276	MS124733
5325-00-058-4137	5 (.125)-40	.125	1185-05CN 0125	MS122077
5325-00-059-2379	1-1/2 (1.5000)-6	1.500	1185-24CN 1500	MS122094
5325-00-059-2386	1-1/8 (1.1250)-12	2.250	1191-18CN 2250	MS124746
5325-00-059-4685	3/8 (.3750)-24	.938	3591-6CN 0938	21209-F6-25
5325-00-061-4793	6 (.138)-32	.414	1185-06CN 0414	MS122238
5325-00-067-7814	7/16 (.4375)-20	1.094	3591-7CN 1094	21209-F7-25
5325-00-068-1286	7/8 (.8750)-14	1.312	3591-14CN 1312	21209-F1415
5325-00-079-9570	8 (.164)-32	.492	3585-2CN 0492	21209-C0830
5325-00-097-6337	8 (.164)-36	.246	1191-2CN 0246	MS124694
5325-00-137-3025	3 (.099)-48	.198	1185-03CN 0198	MS122195
5325-00-141-6688	8 (.164)-36	.328	1191-2CN 0328	MS124734
5325-00-141-6710	3/4 (.7500)-16	.750	1191-12CN 0750	MS124663
5325-00-200-2414	1 (1.0000)-8	1.000	1185-16CN 1000	MS122090
5325-00-200-4033	1-1/4 (1.2500)-12	1.250	1191-20CN 1250	MS124667
5325-00-200-7222	3/4 (.7500)-16	1.500	1191-12CN 1500	MS124743
5325-00-200-7223	9/16 (.5625)-18	1.125	1191-9CN 1125	MS124741
5325-00-200-7224	1/4 (.2500)-20	.250	1185-4CN 0250	MS122081
5325-00-200-7755	6 (.138)-32	.345	1185-06CN 0345	MS122198
5325-00-205-3119	5/16 (.3125)-18	.312	3585-5CN 0312	21209-C5-10
5325-00-210-3920	1/4 (.2500)-28	.250	3591-4CN 0250	21209-F4-10
5325-00-210-3935	3/8 (.3750)-16	.375	3585-6CN 0375	21209-C6-10
5325-00-213-8727	6 (.138)-32	.345	3585-06CN 0345	21209-C0625
5325-00-215-0248	2 (.086)-56	.129	3585-02CN 0129	21209-C0215
5325-00-215-0249	8 (.164)-32	.410	3585-2CN 0410	21209-C0825
5325-00-218-1518	5/16 (.3125)-24	.312	3591-5CN 0312	21209-F5-10
5325-00-223-0677	4 (.112)-40	.224	1185-04CN 0224	MS122156
5325-00-229-4873	10 (.190)-32	.475	3591-3CN 0475	21209-F1-25
5325-00-245-5195	6 (.138)-32	.138	3585-06CN 0138	21209-C0610
5325-00-263-8728	4 (.112)-40	.112	3585-04CN 0112	21209-C0410
5325-00-286-2458	1/4 (.2500)-20	.500	1185-4CN 0500	MS122161
5325-00-286-6600	1/4 (.250)-28	.250	1191-4CN 0250	MS124656
5325-00-288-1921	6 (.138)-40	.138	3591-06CN 0138	21209-F0610
5325-00-290-4480	10 (.190)-32	.380	1191-3CN 0380	MS124735
5325-00-290-4482	10 (.190)-24	.190	1185-3CN 0190	MS122080
5325-00-290-4489	1/4 (.2500)-20	.750	1185-4CN 0750	MS122241
5325-00-290-4490	5/16 (.3125)-18	.781	1185-5CN 0781	MS122202
5325-00-290-4492	3/8 (.3750)-16	.938	1185-6CN 0938	MS122203
5325-00-290-4494	5/8 (.6250)-11	.938	1185-10CN 0938	MS122127
5325-00-290-4497	1/4 (.250)-28	.500	1191-4CN 0500	MS124736
5325-00-290-4501	1/4 (.250)-28	.750	1191-4CN 0750	MS124816
5325-00-290-4502	1/4 (.250)-28	.625	1191-4CN 0625	MS124776
5325-00-290-4503	3/4 (.7500)-10	.750	1185-12CN 0750	MS122088
5325-00-290-4504	1/2 (.5000)-13	.750	1185-8CN 0750	MS122125
5325-00-290-4505	1/2 (.5000)-13	.500	1185-8CN 0500	MS122085
5325-00-290-4506	7/16 (.4375)-14	.656	1185-7CN 0656	MS122124
5325-00-290-4507	1/2 (.5000)-20	1.250	1191-8CN 1250	MS124780
5325-00-290-4511	7/16 (.4375)-20	.875	1191-7CN 0875	MS124739
5325-00-290-4515	1/4 (.2500)-20	.625	1185-4CN 0625	MS122201
5325-00-290-4518	3/8 (.3750)-16	.562	1185-6CN 0562	MS122123
5325-00-290-4520	5/16 (.3125)-18	.625	1185-5CN 0625	MS122162

MILITARY STANDARD INTERCHANGEABILITY

5340-00-290-4521 thru 5340-00-678-3310

National Stock Number Sequence					
NATIONAL STOCK NUMBER	SIZE	LENGTH	HELI-COIL® PART NUMBER		MILITARY STANDARD NUMBER
5325-00-290-4521	5/16 (.3125)-18	.469	1185-5CN	0469	MS122122
5325-00-290-4550	5/16 (.3125)-18	.312	1185-5CN	0312	MS122082
5325-00-290-5144	9/16 (.5625)-18	.562	1191-9CN	0562	MS124661
5325-00-291-3479	8 (.164)-32	.492	1185-2CN	0492	MS122239
5325-00-291-3482	10 (.190)-24	.570	1185-3CN	0570	MS122240
5325-00-291-3483	5/16 (.3125)-24	.938	1191-5CN	0938	MS124817
5325-00-291-3484	1/4 (.250)-28	.375	1191-4CN	0375	MS124696
5325-00-291-3486	9/16 (.5625)-18	1.688	1191-9CN	1688	MS124821
5325-00-291-3487	9/16 (.5625)-18	.844	1191-9CN	0844	MS124701
5325-00-291-3488	1/2 (.5000)-20	.750	1191-8CN	0750	MS124700
5325-00-291-3491	3/8 (.3750)-24	1.125	1191-6CN	1125	MS124818
5325-00-291-3492	3/8 (.3750)-24	.562	1191-6CN	0562	MS124698
5325-00-291-3493	3/8 (.3750)-24	.375	1191-6CN	0375	MS124658
5325-00-291-3495	5/16 (.3125)-24	.469	1191-5CN	0469	MS124697
5325-00-324-9146	8 (.164)-36	.246	3591-2CN	0246	21209-F0815
5325-00-331-4774	3/8 (.3750)-16	.375	1185-6CN	0375	MS122083
5325-00-368-4708	8 (.164)-32	.164	1185-2CN	0164	MS122079
5325-00-410-2476	1/4 (.2500)-28	.625	3591-4CN	0625	21209-F4-25
5325-00-421-1189	7/16 (.4375)-20	.438	1191-7CN	0438	MS124659
5325-00-421-9354	1-1/8 (1.1250)-12	1.688	3591-18CN	1688	21209-F1815
5325-00-462-4226	2 (.086)-56	.172	3585-02CN	0172	21209-C0220
5325-00-473-3887	8 (.164)-32	.328	1185-2CN	0328	MS122159
5325-00-479-9197	8 (.164)-32	.246	1185-2CN	0246	MS122119
5325-00-480-3654	6 (.138)-40	.207	3591-06CN	0207	21209-F0615
5325-00-514-2321	5/16 (.3125)-24	.625	1191-5CN	0625	MS124737
5325-00-514-8478	3/4 (.7500)-16	.750	3591-12CN	0750	21209-F1210
5325-00-518-7744	9/16 (.5625)-12	.844	1185-9CN	0844	MS122126
5325-00-530-5603	1 (1.0000)-8	1.500	1185-16CN	1500	MS122130
5325-00-530-7948	5/8 (.6250)-18	.938	1191-10CN	0938	MS124702
5325-00-551-7614	10 (.190)-24	.380	1185-3CN	0380	MS122160
5325-00-558-3435	1-1/4 (1.2500)-12	1.875	1191-20CN	1875	MS124707
5325-00-558-8826	6 (.138)-32	.276	3585-06CN	0276	21209-C0620
5325-00-582-7256	5/16 (.3125)-24	.625	3591-5CN	0625	21209-F5-20
5325-00-589-5335	10 (.190)-24	.190	3585-3CN	0190	21209-C1-10
5325-00-597-3302	10 (.190)-32	.285	1191-3CN	0285	MS124695
5325-00-597-3304	10 (.190)-24	.285	1185-3CN	0285	MS122120
5325-00-597-3305	10 (.190)-24	.475	1185-3CN	0475	MS122200
5325-00-597-3306	10 (.190)-32	.475	1191-3CN	0475	MS124775
5325-00-597-3328	3/8 (.3750)-24	.938	1191-6CN	0938	MS124778
5325-00-597-5157	5/8 (.6250)-18	1.250	1191-10CN	1250	MS124742
5325-00-598-5599	1-1/8 (1.1250)-12	1.125	1191-18CN	1125	MS124666
5325-00-598-5634	1/2 (.5000)-20	.500	1191-8CN	0500	MS124660
5325-00-598-5638	7/16 (.4375)-14	.875	1185-7CN	0875	MS122164
5325-00-598-5643	5/8 (.6250)-18	.625	1191-10CN	0625	MS124662
5325-00-598-5644	7/8 (.8750)-14	.875	1191-14CN	0875	MS124664
5325-00-603-0365	1/2 (.5000)-13	1.500	1185-8CN	1500	MS122245
5325-00-619-3138	5 (.125)-40	.188	1185-05CN	0188	MS122117
5325-00-619-4227	7/16 (.4375)-20	.875	3591-7CN	0875	21209-F7-20
5325-00-623-4854	3 (.099)-48	.148	1185-03CN	0148	MS122155
5325-00-631-7889	4 (.112)-40	.280	3585-04CN	0280	21209-C0425
5325-00-631-7891	8 (.164)-32	.164	3585-2CN	0164	21209-C0810
5325-00-631-7894	4 (.112)-40	.168	3585-04CN	0168	21209-C0415
5325-00-634-7860	7/16 (.4375)-20	.656	1191-7CN	0656	MS124699
5325-00-655-7971	3/4 (.7500)-16	1.125	1191-12CN	1125	MS124703
5325-00-660-1513	4 (.112)-40	.336	1185-04CN	0336	MS122236
5325-00-663-3267	10 (.190)-32	.570	1191-3CN	0570	MS124815
5325-00-664-4157	4 (.112)-40	.280	1185-04CN	0280	MS122196
5325-00-664-8332	7/8 (.8750)-9	1.750	1185-14CN	1750	MS122169
5325-00-678-3309	1/2 (.5000)-20	.750	3591-8CN	0750	21209-F8-15
5325-00-678-3310	7/16 (.4375)-20	.656	3591-7CN	0656	21209-F7-15

MILITARY STANDARD INTERCHANGEABILITY

5340-00-678-3311 thru 5340-00-833-7459

National Stock Number Sequence				
NATIONAL STOCK NUMBER	SIZE	LENGTH	HELI-COIL® PART NUMBER	MILITARY STANDARD NUMBER
5325-00-678-3311	3/8 (.3750)-24	.750	3591-6CN 0750	21209-F6-20
5325-00-680-3131	5/16 (.3125)-24	.781	1191-5CN 0781	MS124777
5325-00-680-3762	10 (.190)-24	.285	3585-3CN 0285	21209-C1-15
5325-00-680-8768	3/8 (.3750)-24	.562	3591-6CN 0562	21209-F6-15
5325-00-682-1453	3/8 (.3750)-16	1.125	1185-6CN 1125	MS122243
5325-00-682-1666	5/8 (.6250)-11	.625	1185-10CN 0625	MS122087
5325-00-682-2216	7/8 (.8750)-9	1.312	1185-14CN 1312	MS122129
5325-00-684-9501	10 (.190)-32	.190	3591-3CN 0190	21209-F1-10
5325-00-685-0693	9/16 (.5625)-18	.844	3591-9CN 0844	21209-F9-15
5325-00-688-0152	9/16 (.5625)-18	.562	3591-9CN 0562	21209-F9-10
5325-00-701-3811	7/16 (.4375)-14	.656	3585-7CN 0656	21209-C7-15
5325-00-716-6615	2 (.086)-56	.215	3585-02CN 0215	MS122129
5325-00-716-9148	7/16 (.4375)-20	.438	3591-7CN 0438	21209-F7-10
5325-00-721-6936	8 (.164)-32	.328	3585-2CN 0328	21209-C0820
5325-00-721-7498	1/4 (.2500)-28	.500	3591-4CN 0500	21209-F4-20
5325-00-721-7653	10 (.190)-32	.380	3591-3CN 0380	21209-F1-20
5325-00-721-7849	4 (.112)-40	.336	3585-04CN 0336	21209-C0430
5325-00-721-7906	8 (.164)-32	.410	1185-2CN 0410	MS122199
5325-00-721-7915	1/2 (.5000)-20	1.000	3591-8CN 1000	21209-F8-20
5325-00-721-8352	1/4 (.2500)-20	.500	3585-4CN 0500	21209-C4-20
5325-00-721-8356	3/4 (.7500)-10	1.500	1185-12CN 1500	MS122168
5325-00-723-6775	7/16 (.4375)-14	.875	3585-7CN 0875	21209-C7-20
5325-00-723-6776	9/16 (.5625)-12	.844	3585-9CN 0844	21209-C9-15
5325-00-723-6779	3/4 (.7500)-10	1.125	3585-12CN 1125	21209-C1215
5325-00-723-6780	3/4 (.7500)-16	1.125	3591-12CN 1125	21209-F1215
5325-00-724-1920	7/8 (.8750)-9	1.312	3585-14CN 1312	21209-C1415
5325-00-726-3547	6 (.138)-40	.345	1191-06CN 0345	MS124773
5325-00-726-8526	9/16 (.5625)-18	1.125	3591-9CN 1125	21209-F9-20
5325-00-726-9499	9/16 (.5625)-12	1.406	1185-9CN 1406	MS122206
5325-00-734-5525	6 (.138)-32	.207	1185-06CN 0207	MS122118
5325-00-753-3497	3/4 (.7500)-10	.750	3585-12CN 0750	21209-C1210
5325-00-754-0847	1/4 (.2500)-20	.375	3585-4CN 0375	21209-C4-15
5325-00-754-1817	3/8 (.3750)-24	.375	3591-6CN 0375	21209-F6-10
5325-00-754-1976	3/8 (.3750)-16	.562	3585-6CN 0562	21209-C6-15
5325-00-772-4849	5/8 (.6250)-11	.625	3585-10CN 0625	21209-C1010
5325-00-800-1676	3/4 (.7500)-10	1.500	3585-12CN 1500	21209-C1220
5325-00-800-7874	10 (.190)-32	.285	3591-3CN 0285	21209-F1-15
5325-00-803-5574	5/16 (.3125)-18	.469	3585-5CN 0469	21209-C5-15
5325-00-803-7150	1/2 (.5000)-20	.500	3591-8CN 0500	21209-F8-10
5325-00-807-3488	5/8 (.6250)-11	1.250	1185-10CN 1250	MS122167
5325-00-810-9943	9/16 (.5625)-18	1.406	1191-9CN 1406	MS124781
5325-00-811-9469	5/8 (.6250)-11	.938	3585-10CN 0938	21209-C1015
5325-00-812-1894	3/8 (.3750)-16	.750	3585-6CN 0750	21209-C6-20
5325-00-812-1895	5/8 (.6250)-11	1.250	3585-10CN 1250	21209-C1020
5325-00-812-1897	1 (1.000)-8	2.000	3585-16CN 2000	21209-C1620
5325-00-812-1900	1/2 (.5000)-13	1.000	3585-8CN 1000	21209-C8-20
5325-00-813-2162	6 (.138)-40	.276	3591-06CN 0276	21209-F0620
5325-00-814-9865	1/2 (.5000)-13	.750	3585-8CN 0750	21209-C8-15
5325-00-815-4929	8 (.164)-32	.246	3585-2CN 0246	21209-C0815
5325-00-815-4930	6 (.138)-32	.207	3585-06CN 0207	21209-C0615
5325-00-815-8338	5/8 (.6250)-18	.625	3591-10CN 0625	21209-F1010
5325-00-819-2448	5/16 (.3125)-24	.781	3591-5CN 0781	21209-F5-25
5325-00-820-9629	5/16 (.3125)-18	.938	1185-5CN 0938	MS122242
5325-00-825-4826	6 (.138)-32	.276	1185-06CN 0276	MS122158
5325-00-825-6938	5/16 (.3125)-18	.625	3585-5CN 0625	21209-C5-20
5325-00-826-4023	4 (.112)-40	.112	1185-04CN 0112	MS122076
5325-00-826-7864	3/4 (.7500)-10	1.875	1185-12CN 1875	MS122208
5325-00-827-4024	4 (.112)-40	.224	3585-04CN 0224	21209-C0420
5325-00-829-2141	1/4 (.2500)-28	.375	3591-4CN 0375	21209-F4-15
5325-00-833-7459	6 (.138)-40	.414	1191-06CN 0414	MS124813

MILITARY STANDARD INTERCHANGEABILITY

5340-00-834-8362 thru 5340-01-013-8609

National Stock Number Sequence					
NATIONAL STOCK NUMBER	SIZE	LENGTH	HELI-COIL® PART NUMBER		MILITARY STANDARD NUMBER
5325-00-834-8362	5/8 (.6250)-18	.938	3591-10CN	0938	21209-F1015
5325-00-834-8372	2 (.086)-56	.172	1185-02CN	0172	MS122175
5325-00-836-1941	1-1/2 (1.5000)-12	1.500	1191-24CN	1500	MS124669
5325-00-836-2941	3/4 (.7500)-16	1.500	3591-12CN	1500	21209-F1220
5325-00-842-5920	4 (.112)-40	.168	1185-04CN	0168	MS122116
5325-00-843-0003	6 (.138)-32	.138	1185-06CN	0138	MS122078
5325-00-845-1982	1/2 (.5000)-20	1.500	1191-8CN	1500	MS124820
5325-00-847-0734	5/16 (.3125)-24	.469	3591-5CN	0469	21209-F5-15
5325-00-850-6847	2 (.086)-56	.086	1185-02CN	0086	MS122095
5325-00-850-6848	2 (.086)-56	.129	1185-02CN	0129	MS122135
5325-00-855-0802	1/2 (.5000)-13	1.250	1185-8CN	1250	MS122205
5325-00-855-7892	2 (.086)-56	.086	3585-02CN	0086	21209-C0210
5325-00-863-8111	1 (1.0000)-8	1.500	3585-16CN	1500	21209-C1615
5325-00-863-8113	12 (.216)-24	.432	3585-1CN	0432	21209-C2-20
5325-00-863-8116	12 (.216)-24	.324	3585-1CN	0324	21209-C2-15
5325-00-863-8118	12 (.216)-24	.432	1185-1CN	0432	
5325-00-863-8119	12 (.216)-24	.324	1185-1CN	0324	
5325-00-863-8120	5 (.125)-40	.250	3585-05CN	0250	21209-C0520
5325-00-863-8121	5 (.125)-40	.188	3585-05CN	0188	21209-C0515
5325-00-928-9816	5 (.125)-40	.250	1185-05CN	0250	MS122157
5325-00-956-3008	1-1/4 (1.2500)-7	1.250	3585-20CN	1250	21209-C2010
5325-00-969-6086	12 (.216)-24	.216	1185-1CN	0216	
5325-00-982-7842	6 (.138)-40	.207	1191-06CN	0207	MS124693
5325-00-985-6568	7/8 (.8750)-14	.875	3591-14CN	0875	21209-F1410
5325-00-986-2929	10 (.190)-32	.190	1191-3CN	0190	MS124655
5325-00-990-7157	3/8 (.3750)-16	.750	1185-6CN	0750	MS122163
5325-00-990-7158	1/2 (.5000)-13	1.000	1185-8CN	1000	MS122165
5325-00-990-8643	10 (.190)-24	.380	3585-3CN	0380	21209-C1-20
5325-00-993-7207	7/16 (.4375)-20	1.312	1191-7CN	1312	MS124819
5325-00-993-7209	5/8 (.6250)-18	1.875	1191-10CN	1875	MS124822
5325-00-993-7210	3/4 (.7500)-16	2.250	1191-12CN	2250	MS124823
5325-00-993-7211	7/8 (.8750)-14	2.625	1191-14CN	2625	MS124824
5325-00-993-7212	1 (1.0000)-14	3.000	1191-16CN	3000	MS124825
5325-00-993-7229	7/16 (.4375)-14	1.094	1185-7CN	1094	MS122204
5325-00-993-7231	5/8 (.6250)-11	1.562	1185-10CN	1562	MS122207
5325-00-993-7232	7/8 (.8750)-9	2.188	1185-14CN	2188	MS122209
5325-00-993-7233	1 (1.0000)-8	2.500	1185-16CN	2500	MS122210
5325-00-993-7236	7/8 (.8750)-9	.875	1185-14CN	0875	MS122089
5325-00-993-7237	9/16 (.5625)-12	.562	1185-9CN	0562	MS122086
5325-00-993-7245	9/16 (.5625)-12	1.125	1185-9CN	1125	MS122166
5325-00-993-7246	1 (1.0000)-8	2.000	1185-16CN	2000	MS122170
5325-00-993-7250	1 (1.0000)-14	1.500	1191-16CN	1500	MS124705
5325-00-993-7257	1 (1.0000)-14	2.000	1191-16CN	2000	MS124745
5325-00-993-8180	7/16 (.4375)-20	1.094	1191-7CN	1094	MS124779
5325-00-993-8181	5/8 (.6250)-18	1.562	1191-10CN	1562	MS124782
5325-00-993-8182	3/4 (.7500)-16	1.875	1191-12CN	1875	MS124783
5325-00-993-8183	7/8 (.8750)-14	2.188	1191-14CN	2188	MS124784
5325-00-993-8184	1 (1.0000)-14	2.500	1191-16CN	2500	MS124785
5325-00-993-8194	7/16 (.4375)-14	1.312	1185-7CN	1312	MS122244
5325-00-993-8196	9/16 (.5625)-12	1.688	1185-9CN	1688	MS122246
5325-00-993-8197	3/4 (.7500)-10	2.250	1185-12CN	2250	MS122248
5325-00-993-8198	7/8 (.8750)-9	2.625	1185-14CN	2625	MS122249
5325-00-993-8199	1 (1.0000)-8	3.000	1185-16CN	3000	MS122250
5325-00-999-1181	1/4 (.2500)-20	.250	3585-4CN	0250	21209-C4-10
5325-01-004-9794	10 (.190)-24	.475	3585-3CN	0475	21209-C1-25
5325-01-008-7714	4 (.112)-48	.112	3591-04CN	0112	21209-F0410
5325-01-008-7715	4 (.112)-48	.168	3591-04CN	0168	21209-F0415
5325-01-009-7448	8 (.164)-36	.164	3591-2CN	0164	21209-F0810
5325-01-011-6864	1/2 (.5000)-20	1.000	1191-8CN	1000	MS124740
5325-01-013-8609	1/4 (.2500)-20	.750	3585-4CN	0750	21209-C4-30

MILITARY STANDARD INTERCHANGEABILITY

5340-01-014-4621 thru 5340-01-051-0589

National Stock Number Sequence					
NATIONAL STOCK NUMBER	SIZE	LENGTH	HELI-COIL® PART NUMBER		MILITARY STANDARD NUMBER
5325-01-014-4621	7/8 (.8750)-14	1.750	3591-14CN	1750	21209-F1420
5325-01-018-6037	1/4 (.2500)-28	.750	3591-4CN	0750	21209-F4-30
5325-01-019-7177	7/16 (.4375)-14	.438	1185-7CN	0438	MS122084
5325-01-021-1751	3 (.099)-48	.198	3585-03CN	0198	21209-C0320
5325-01-022-2325	4 (.112)-48	.224	3591-04CN	0224	21209-F0420
5325-01-022-9232	8 (.164)-36	.164	1191-2CN	0164	MS124654
5325-01-024-7198	1-1/2 (1.5000)-6	1.500	3585-24CN	1500	21209-C2410
5325-01-030-6854	1/4 (.2500)-20	.375	1185-4CN	0375	MS122121
5325-01-031-4286	3/8 (.3750)-24	.750	1191-6CN	0750	MS124738
5325-01-033-3126	5/8 (.6250)-11	1.875	1185-10CN	1875	MS122247
5325-01-037-1101	5/16 (.3125)-24	.938	3591-5CN	0938	21209-F5-30
5325-01-038-2467	10 (.190)-32	.570	3591-3CN	0570	21209-F1-30
5325-01-044-3522	2 (.086)-56	.258	3585-02CN	0258	21209-C0230
5325-01-048-6352	1-1/8 (1.1250)-12	1.125	3591-18CN	1125	21209-F1810
5325-01-048-6353	3/8 (.3750)-16	1.125	3585-6CN	1125	21209-C6-30
5325-01-051-0589	2 (.086)-56	.258	1185-02CN	0258	MS122255

